## Embraer EMB145 Christoph Regli, 28.08.2019



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#### Disclaimer

This summary contains information in a very condensed form. Its purpose is by no means to replace official airplane manuals or approved training or operational documentation. It is solely a private compilation of information and hints earned in different training, refresher and instruction situations and flight duties. Please note that no distinction is made here between information that is mandatory and therefore shall be adhered to; and other information which is of a more facultative nature and thus by no means compulsory. Originally written to cover the EMB-145LR, it has been augmented with the EMB-135BJ Legacy variants and different operating procedures, and finally completed to cover all ERJ 145 family members, be it the EMB-135/140/145(XR) and the EMB-135BJ Legacies 600/650. However, it can neither be guaranteed that all differences have been taken care of nor that the text is up to date. Note that the Embraer Legacies 450/500 (EMB-545/550) are not covered as they do not belong to the ERJ 145 family.

The document may be distributed without permission by the author, as long as it is not altered. In order to enable continuous improvement, I kindly ask any reader to provide me identified errors as well as improvement opportunities. Updates of this document are available on www.flite.ch.

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# 1. TECHNICAL

## **2-00 LIMITATIONS**

Operation		Area of ope Extended o	eration overwater op:	S	60°S <b>120</b> m	80°N nin				
Masses	[kg, NM] MTOM MLM MZFM Pax Range Cargo capacity	135LR 20'000 18'500 16'000 37 1'750	140LR 21'100 18'700 17'100 44 1'650	145L 22'00 19'30 17'90 48-50 1'550 1'200 ≤400	00 00 00 00 0 0 0 0 0kg	24'10 20'00 18'50 48-50 2'000	0 0 0	600 22'500 18'500 16'000 13-16 3'400 454kg ≤390kg/ tighten	650 24'300 20'000 16'400 13-16 3'900 'm² if ≥125kg/m²	2
Speeds		Final T/O se Final APP, I Min SPD 50 <b>OEI G/A, F</b> 9 Gear retrace	Oft over thres Off, gear up Official others		V <sub>2</sub> V <sub>FS</sub> V <sub>APP</sub> V <sub>REF</sub> V <sub>APPCL</sub> V <sub>LOR</sub>	В	(SE be = 1.3) = v <sub>REF</sub> 200K	IAS	<b>V</b> APPCLB	
		Flaps extension			$V_{LOE}$ 250KIAS = $V_{LE}$ max 3000ft in icing conditions $V_{FE 9/18/22/45}$ 250/200/200/145KI $V_{FE 45}$ 160KIAS (650) ALT <sub>FE</sub> max 20'000ft $V_{A}$ 200KIAS			ons		
		Best angle Best rate of Clean spee (30° bank	f climb		v <sub>X</sub> V <sub>Y</sub> V <sub>Pclean</sub> V <sub>P9</sub> V <sub>P22</sub> , V	1	≈ V <sub>FS</sub> 210K 180 / 160K 140K		KIAS	
		Turbulent a	·		$\mathbf{v}_{RA}$		200K 250K then 250K 300K	IAS ≤ 10'( IAS > 10'( M <b>0.63</b> if IAS < 8'00 IAS (650)	000ft 000ft, lower 00ft	
		A/S after T,			M <sub>MO</sub>		0.78 <b>0.80</b>	IAS > 10'( (145) (135BJ)	OOOTT	
			out <b>retrimmi</b> n window re ng speed	•	max max T/O LDG recor	nm.	10kts	IAS ts	s t strght	
		Min contro	l speed		V <sub>MCA/I</sub>	L/G		wet/cor ' 105 / 10		

ALT Max ALT FL**370** (145), FL**410** (135BJ)

YD disengaged FL350 (> M 0.70)

Max airport ALT 8'500ft

Temperature Temp above FL250 is limited to -45°C TAT

FL410: Min -65°C SAT

Qualified maintenance inspection after **LDG below -40°C**No temp limitation for anti-icing system automatic operation

WND XWND 30kts dry / wet RWY recommended

25kts compacted snow or for CAT II

20ktsstanding water / slush15/11ktsCAT III (AEO/OEI)10ktsice (not melting)

"Critical engine": On luv side (for XWND LDG)

TWND 10kts

**5**kts for steep APP (max. **5.5**°)

HWND **60**kts

23kts CAT II 25kts CAT III

Parking If WND ≥ 65kts Shelter in hangar

RWY Paved; Slope -2% .. +2%

Airframe contamination T/O: No frozen contamination on wing upper surface;

underwing max 3mm frost layer

Structural Pitch limitation max ANU 20° up to 3000ft/MAA

Load factor Flaps 0 -1.0 .. +2.51g

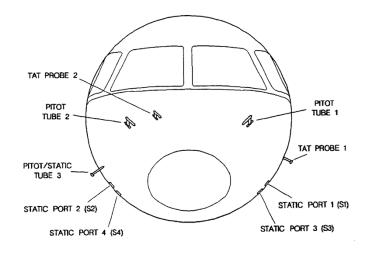
Any flaps 0.0 .. +2.0g

### 2-01 AIRPLANE DESCRIPTION

**Dimensions** 135 140 145 145XR 135BJ 20.04m 21.17m Wingspan 20.04 m 20.04m 21.00m Length 26.33 m 28.45m 29.87m 29.87m 26.33m Height 6.76m 6.76m 6.76m 6.76m 6.76m

Turning radius 14.94m (nose covers wing tips)

Probes Pitot/static 3: For ISIS and cabin pressurization CPAM



Antennas ELT: RH ceiling panel of lavatory. Antenna: On top of fuselage

TCAS: Directional antenna on top, omnidirectional at bottom

Cockpit Circuit breaker panel, overhead panel, glareshield panel,

main instrument panel, consoles, control pedestal

2 cockpit windows, can be opened from inside and outside

Doors 2 overwing exits, can be opened from inside and outside (MC)

Baggage door cannot be opened from inside

135BJ: No service door

Hatches Fwd Cockpit underfloor access hatch door

LH Battery compartmentRH Hydraulic compartment

Aft LH Rear electronic compartment door (rudder servo, cables)

## 2-02 EQUIPMENT AND FURNISHINGS

Operator specific. - Toilet on 135BJ: 6l "blue water"

## 2-03 EMERGENCY EQUIPMENT

Operator specific.

#### 2-04 CREW AWARENESS

**EICAS** DAUs provide each 2 channels; select channel B via DAU button on

reversionary panel on center pedestal

DAU deliver messages to IC-1 and IC-2 and to the RMU

**DAU-1** Front part of A/C systems, ENG 1 **DAU-2** Rear part of A/C systems, ENG 2

PFD "CAS MSG" #messages disagree between IC-1/2

Inhibition logic T/O When crossing v<sub>1</sub>-15kts until RA>400ft or CAS<60kts or after 1min

LDG 200ft RA until on GND for ≥3sec or after 1min

Backup display on RMU if SG fail. Selections on the RMU can be done as before, but 20sec

after last selection backup EICAS is displayed again

TEST button on display controller with WOW and A/S<50kts:

**EICAS** invalid display

**Stall protection** Components SPC, AOA sensor, stick shacker, stick pusher

Inputs 2 channels, from IRS, ADC, flaps, spoilers, LDG gear, ice detection,

W/S detection, RA

SPS Light is on after power-up, remains on after unsuccessful test

Stick shaker May be activated at  $1.0 ... 1.13 v_s$ Stick pusher Is activated at or below  $1.0 v_s$ 

Inhibited if: Quick **disconnect switch** pushed or cutout switch pushed, below 200ft RA, RA failure, until 10sec after T/O,

below 0.5g, above 200KIAS, SPS advanced

Activation needs agreement of both stall protection computers

**SPS advanced** AOA disagree, flaps/spoilers disagree, SPC/ADC/IRS fail

**EGPWS** 

Includes windshear detection and escape guidance function

Updrafts MC, yellow WINDSHEAR on PFD, 1x "Caution windshear"

Downdrafts MW, red WINDSHEAR on PFD, 3x "Windshear"

Escape guidance mode by pressing G/A buttons (<1500ft)

Windshear mode does not stop at ASEL ALT

Inputs IRS, ADC, SPS, RA1

Outputs Both IC600 (2 PFD, EICAS for WINDSHEAR INOP), AWU

'E': Terrain DB. Red: 30sec. Yellow: 60sec.

Mode I Excessive descent rate "sink rate", "pull up"

Mode II Excessive terrain closure "terrain", "pull up"

IIa Flaps not in LDG configurationIIb Flaps in LDG configuration

Mode III Baro ALT loss after T/O "don't sink"

Mode IV Min terrain clearance "too low"

IVa/b/c "terrain", "gear", "flap"

Mode V Excessive G/S deviation (1.3 dots) "glideslope"

Mode VI VIa 10°/30ft .. 55°/≥2450ft "Bank angle"

VIb DH "minimum"

VIC APP "500", "200", "100"

Enhanced Based on a terrain database

No warnings when landing 2NM short of the RWY

Inhibit terrain awareness alerting and display (TERRAIN SYS OVRD) within

15NM of T/O, APP or LDG when

- no instrument APP procedure,

- longest RWY < 1067m / 3500ft, or

- A/P not in data base

Terrain awareness:

Solid yellow60sec to impactSolid red30sec to impactRed dots2000ft above A/CYellow dots1000..2000ft above A/C

Medium yellow dots 500ft below to 1000ft above A/C

Medium green dots 500..1000ft below A/C
Light green dots 1000..2000ft below A/C
Black >2000ft below A/C

TCAS II Has priority over instructions from ATC

Normal range -27..+27, above/below: ±70 Climb: Above; Cruise: Normal; Descent: Below

Inner ring 2NM, removed if range above 20NM

TA Inform ATC, do NOT perform an escape manoeuvre

RA Preventive ("Monitor V/S") / corrective ("Climb, climb now")

ATC: "TCAS RA"

RA inh

Descent 400ft/AGL, climb 600ft/AGL

RA DESC inh

Descent 1000ft/AGL, climb 1200ft/AGL

TA auto

TCAS automatically pops up in case of TA/RA

TA only During abnormal situations (OEI, ...)
Test RMU: Cursor into ATC/TCAS, TST for 7sec

♦ Other traffic

Proximate traffic (within 6.5NM, 1200ft)
 TA 35..45sec amber "Traffic"

RA 20..30sec red "Monitor" (preventive) "..." (corrective)

Rate of intruder is only indicated if >500FPM

1-4

Weather radar 12" flat type antenna, tiltable ±15°

Avoid storm cells by 5..10NM (recommended: 25NM), divert to luv side

Adjust tilt regularly (no GND echoes)

Limitations 300ft from refueling operations

15ft from personnel or flammables

Tilt T/O 8°, manual tilt selection

> 5000ft 5°, for each additional 5000ft subtract 1°

Operation Do not switch on if large metallic objects within scan sector,

(re)fueling within 100ft or GND personal too close to 270° sector

Magenta - red - yellow - green - white (turbulence) Colors

Rain Echo Attenuation Compensation

Cyan where further compensation is not possible

Exit forced STBY mode by pressing 4x STB in 3sec Display a 'T' (on PFD/MFD) if a red level is within ±7.5°

#### 2-05 ELECTRICAL

**Batteries** 2 NiCad 24VDC 44Ah. Min 23.5V. Disconnect if <-10°C

MW if temp above **70°C** (2 temp sensors, only one used for indication,

but both for the MW)

BATT charging: 1 GEN required

**BATT are not charged with GPU** online (even not by APU) BATT can only be **loaded if ≥19V** (if below: **exchange**)

Hot bus 1 powers backup buses

1 lead-acid 24VDC 5Ah (backup battery for GCUs, charged if BACKUP

button is in)

**Durations** Power supply in case of elec EMG 40min (ESS PWR)

> **Flashlights** 45min

**48**h (121.5/243/406MHz) **ELT** 

(right ceiling panel of lavatory, antenna on top of A/C. :00..:05 for testing)

30 days ULB (37.5kHz)

EMG cabin lights 15min

(4 dedicated batteries, recharged by essential bus, 6 static INV converting

6VDC  $\rightarrow$  130VAC, 450Hz. Come on when ESS DC power is lost.

F/A may switch them on regardless of cockpit switch)

**CVR** memory

(power cut at 5g. Erasable on GND only with parking brake on)

FDR memory (solid state) 25h (on if red beacon on or A/C airborne)

Generators Primary elec source inflight. 4 ENG GEN, 1 APU Starter/GEN

Max load 400A, except APU GEN above 30'000ft: 300A

28VDC. All brushless, except APU GEN GEN 1, 3: LH ENG; GEN 2, 4: RH ENG Online when N2 reaches 56.4%

APU GEN normally supplying DC BUS 2 via central DC bus, but may replace

a DC BUS 1 GEN as well Online 7sec after 95% RPM

GND: Air cooled. Inflight: Via naca air inlet.

GCU GEN control, system protection, BIT

Voltage regulation, line contactor control, parallel operation, current

limiting (400A)

To reset GCU: Cycle GEN button

1-5

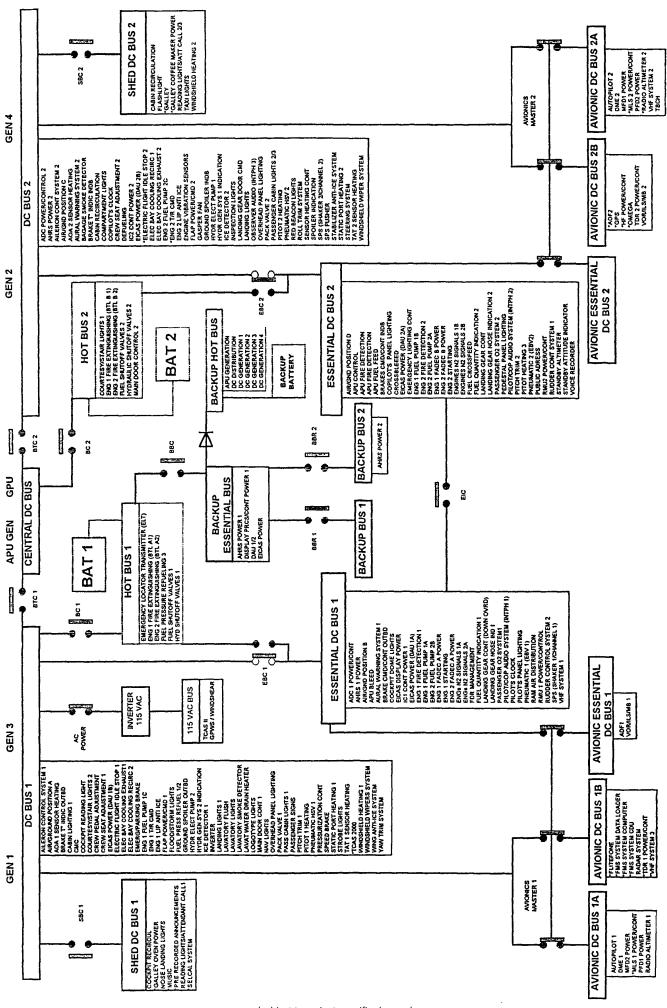
**RCT** 

STB

TGT

SECT

Select between ±120° and ±60°



**GPU** 28VDC (26..29V). Does not charge BATT

> For APU start 1600A required, 300A for maintenance/servicing Has priority over BATT or GEN (cannot be in parallel to GEN)

Buses Controls power contactors, fault protection and load shedding

> Central DC bus To connect APU GEN or GPU to DC buses via BTCs, and to connect DC

> > buses in case of asymmetrical configuration

**GND** service bus Energized if GPU connected but no BATT/GEN online

Interior lights, dome, baggage compartment light

≥4 GEN: Normal operation, two independent networks

(DC bus 1; central and DC bus 2)

All buses energized, networks connected via BTC

On **GND** only: 1 GEN+**OVRD** to power shed buses

Or: GPU to energize all buses

Load shedding. Cabin: 'EMER PILOT' illuminated <3 GEN:

SHED BUSES AUTO if GPU online SHED BUS OFF MC → Check GPU

**AC** power **115VAC**, **400Hz** through a static inverter (LH nose section)

powered by DC BUS 1

INV does not work on BATT only. MC if <108.5VAC

Consumers TCAS, GPWS, W/S detection

**Failures Electrical EMG** Loss of all GENs, only on (2) BATT. Still powered: ESS DC buses, central DC

bus (to start APU), HOT BATT buses, backup EMG bus, backup HOT BATT

bus (inner circle)

 $\rightarrow$ no DC BUS, no SHED BUS (no DME depending on A/C configuration),

no AC power

Max A/S 250kts (nose gear doors could open)  $\rightarrow$ 

**ESS PWR** button Overrides automatic transfer of the electrical system

Connects **BATT directly to ESS buses** 

**ELEC EMERG** EDS has transferred to ELEC EMG condition

without needing to do so. Check ESS PWR switch is off (out), start APU ABNORM MC

If APU GEN u/s: 40min BATT power to land

Only "inner circle" of displays available: EICAS, RMUs, ISIS

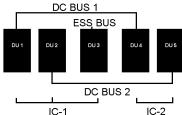
Loss of all 4 GENs but no automatic transfer to ELEC EMG FAIL MW condition (ESS interconnection contactor did not close)

QRH: Press ESS PWR button

**PFD** and **EICAS** must always be displayed

Reversion of PFD to MFD or EICAS possible via rotary knob

Each DU: Two fans and two sensors



1-7

**EDL** 

Shed buses

>3 GFN:

**ELEC ESS XFR** 

Display units

#### 2-06 LIGHTING

Main Lights TAXI 2, LH on nose gear, wide and narrow angle 450W

(only illuminate if gear down)

WING LDG 2 450W NOSE LDG 1, RH on nose gear 600W

(gear must be down and locked)

NAV 3, main and standby lamps, switch at PIC side INSP, LOGO each side 150W

ACL Strobes (3), red beacon (2)

Other Lights Nose cone, cockpit underfloor compartment, fwd electronic

compartment, refueling/defueling panel, baggage compartment,

rear electronic compartment, tail cone

EMG lights MC if not armed

### 2-07 FIRE PROTECTION

Engines 2 single loop detectors (engine accessory region, pylon region)

consisting of **16 thermocouples** each ENG, ESS DC bus 1/2
These tubes contain gas, its pressure increases with heat
Fire extinguisher halon 1301 bottles (tail cone), hot bus 1/2

Fire handles Fuel shutoff

**Hydraulic** shutoff **Bleed** air shutoff

ENG air inlet A/I valve shutoff

Arm the cartridges

→ First rotate outboard

**Test** Press at least for **2sec**. 3 MW, 2 MC, Bagg comp fan goes off

(on GND, if pressed >10sec, APU shuts down)

To repeat: Wait ≥6sec

If pressed ≤2sec: BAGG EXTG button may remain illuminated

APU 1 single loop detection, powered by ESS DC bus 2

On GND (only), APU shuts down automatically after 10sec,

but no fire extinguisher is automatically activated

**EXTG** APU stop, Fuel S/O close, discharge bottle TST APU shuts down if pressed more than 10sec

Lavatory Detection system is powered by DC bus 1

Lavatory ceiling: Smoke sensor (indicated on EICAS)

Fire extinguisher tubes tips (in the lavatory waste compartment) melt at **77°C** (no warning in cockpit), 9 cu inch 120g agent mass (auto discharge

into waste compartment). No indication for fire in cockpit

Test Via smoke detection panel in fwd galley

Baggage Compartment 2 smoke detectors and temperature sensor to trigger BAGG SMOKE MW

Button remains illuminated as long as there is smoke

2 bottles: High rate and metering (re-ignition protection 60min/ max. 75)

Powered by ESS DC BUS 1

Fan goes off (also if test switch is pressed)

## 2-08 FUEL

Tanks									
Wing tank Fed aux tank Aff aux	Tanks	[kg]	<u>135ER</u>	<u>135LR</u>	<u>135XR</u>	<u>Legacy</u>	Legacy		
Fwd aux tank Aft aux tank Aft aux tank Ventral tank B45 845 821  Total 4174 5188 6033 8314 9405  Aux tanks 2 aux tank systems; = 4 aux tanks Between main LDG gear  Engines and APU are fed by the wing tanks only Usable fuel may be reduced by 2x501 if pressure refueled Unusable: 22kg, any pump inoperative: 203kg Amber warning: 210. 400kg (30min)  Density 0.785.0.811kg/1 (10001 = 800kg)  Imbalance Max 363kg, M5G disappears if < 45kg Start XFEED when imbalance = 100kg When QRH asks for XBLEED: Consider XFEED  No T/O, LDG and G/A with XFEEDI  Auxiliary tanks  Fuel transfer FUS 1 From lefthand fivd aux tank 1 to lefthand wing tank and from lefthand fivd aux tank 2 to righthand wing tank and from righthand find aux tank 2 to righthand wing tank and from righthand fird aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from sighthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand fowd aux tank 2 to righthand wing tank and from sighthand aft aux tank 2 to righthand wing tank and from lefthand sight aux tank 2 to righthand wing tank and from lefthand sight aux tank 2 to righthand wing tank and from lefthand fivd aux tank 2 to righthand wing tank and from righthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 1 to lefthand wing tank and from righthand fow aux tank 2 to righthand wing tank and from righthand fow aux tank 2 to righthand wing tank and from righthand fow aux tank 2 to righthand wing tank and from righthand fow aux tank 2 to righthand wing tank and from righthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand five aux tank 2 to righthand wing tank and from righthand five aux tank 2 to righthand wing tank and from righthand five aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 3 (feed five dival wing tank and from righthand seed from rightha			<u>145ER</u>	<u>145LR</u>	<u>145XR</u>	<u>600</u>	<u>650</u>		
Aft aux tank Ventral tank Total 4174 5188 6033 8314 9405  Aux tanks Ventral tank  Z aux tank systems; = 4 aux tanks Ventral tank  Engines and APU are fed by the wing tanks only Usable fuel may be reduced by 2x501 if pressure refueled Unusable: 22kg, any pump inoperative: 203kg Amber warning: 210.400kg (30min)  Density  O.785.0.811kg/I (10001=800kg) Imbalance  Max 363kg, MS6 disappears if < 45kg Start XFEED when imbalance *100kg When QRH asks for XBLED: Consider XFEED No T/O, LDG and G/A with XFEED!  Auxiliary tanks  Fuel transfer  Fuel tran		Wing tank	2 x 2087	2 x 2594	2 x 2594	2 x 2587	2 x 2722		
Ventral tank Total  4174  5188  6033  8314  9405  Aux tanks Ventral tank  Between main LDG gear  Engines and APU are fed by the wing tanks only Usable fuel may be reduced by 2x50l if pressure refueled Unusable: 22kg, any pump inoperative: 203kg Amber warning: 210.400kg (30min) Density  0.785.0.811kg/ (1000l ≈ 800kg) Imbalance  Max 363kg, MSG disappears if < 45kg Start XFEED when imbalance "100kg When QRH asks for XBLEED: Consider XFEED No T/O, LDG and G/A with XFEED!  Auxiliary tanks  Fuel transfer  FUS 1  From lefthand fived aux tank 1 to righthand wing tank and from lefthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 1 to lefthand wing tank and from righthand far aux tank 1 to lefthand wing tank and from righthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 1 to lefthand wing tank and from righthand fix aux tank 2 to lefthand wing tank and from righthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 1 to lefthand wing tank achieves the starting level of 1900kg  Wing fuel pumps 3 centrifugal pumps per wing tank; 1 required (2 for T/O / G/A) Fuel pumps Ano respective essential DC bus, pumps B on opposite essential DC bus, C on respective DC bus ELEC EMG: No pumps if C selected Failure of 1 pump Remaining pumps alternate Failure of 2 pumps ABC steady indication Fwd 2 pumps BAC steady indication Fwd 2 pumps Per tank Aft 1 pump per tank plus cabin air pressure (>20000ft; "P") 2 pumps Feeding		Fwd aux tank				2 x 900	2 x 900		
Aux tanks Ventral tank  2 aux tank systems; = 4 aux tanks Between main LDG gear  Engines and APU are fed by the wing tanks only Usable fuel may be reduced by 2x50 lif pressure refueled Unusable; 22kg, any pump inoperative; 203kg Amber warning; 210.400kg (30min) Density 0.785.0.811kg/l   (1000l = 800kg)   Imbalance		Aft aux tank				2 x 670	2 x 670		
System  Engines and APU are fed by the wing tanks only Usable fuel may be reduced by 2x50l if pressure refueled Unusable: 22kg, any pump inoperative: 203kg Amber warning: 210.400kg (30min) Density 0.785.0.811kg/  (1000l ≈ 800kg) Imbalance Max 363kg, MSG disappears if < 45kg Start XFEED when imbalance ~100kg When QRH asks for XBLEED: Consider XFEED No T/O, LDG and G/A with XFEED!  Auxiliary tanks  Fuel transfer FUS 1 From lefthand fwd aux tank 1 to righthand wing tank and from lefthand aft aux tank 1 to lefthand wing tank Legacy 650 Aux ventral tank can be transferred to both wing tanks simultaneously Fuel transfer starts automatically when quantity in at least one wing tank achieves the starting level of 1900kg Wing fuel pumps 3 centrifugal pumps per wing tank: 1 required (2 for T/O / G/A) Fuel pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective DC bus ELEC EMG: No pumps if C selected Failure of 1 pump Remaining pumps alternate Failure of 3 pumps MC FUEL LO PRESS Failure of 3 pumps MC FUEL LO PRESS Failure of 3 pumps AGC Steady indication Fwd 2 pumps Feeding 1. Level off fwd and aft aux tanks (feed fwd into wings 1+2) 2. Fwd aux tank into wing 1 ("clockwise") Operation Wait 3sec when switching between FUS1/2 FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg		Ventral tank			845		821		
System  Engines and APU are fed by the wing tanks only Usable fuel may be reduced by 2x50l if pressure refueled Unusable: 22kg, any pump inoperative: 203kg Amber warning: 210. 400kg (30min) Density 0.785.0.811kg/l (1000l ≈ 800kg) Imbalance Max 363kg, MSG disappears if < 45kg Start XFEED when imbalance ~100kg When QRH asks for XBLEED: Consider XFEED No T/O, LDG and G/A with XFEED!  Auxiliary tanks  Fuel transfer FUS 1 From lefthand fwd aux tank 1 to righthand wing tank and from lefthand frat aux tank 1 to lefthand wing tank rom righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank as simultaneously Fuel transfer starts automatically when quantity in at least one wing tank achieves the starting level of 1900kg Wing fuel pumps 3 centrifugal pumps per wing tank; 1 required (2 for T/O / G/A) Fuel pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective DC bus ELEC EMG: No pumps if C selected Failure of 1 pump R MC FUEL LO PRESS Failure of 3 pumps MC FUEL LO PRESS Failure of 4 pumps Feeding 1. Level off fwd and aft aux tanks (feed fwd into wings 1+2) 2. Fwd aux tank into wing 2 Aft aux tank into wing 1 ("clockwise") Wait 3 sec when switching between FUS1/2 FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg		Total	4174	5188	6033	8314	9405		
System  Engines and APU are fed by the wing tanks only Usable fuel may be reduced by 2x50l if pressure refueled Unusable: 22kg, any pump inoperative: 203kg Amber warning: 210. 400kg (30min) Density 0.785.0.811kg/l (1000l ≈ 800kg) Imbalance Max 363kg, MSG disappears if < 45kg Start XFEED when imbalance ~100kg When QRH asks for XBLEED: Consider XFEED No T/O, LDG and G/A with XFEED!  Auxiliary tanks  Fuel transfer FUS 1 From lefthand fwd aux tank 1 to righthand wing tank and from lefthand frat aux tank 1 to lefthand wing tank rom righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank as simultaneously Fuel transfer starts automatically when quantity in at least one wing tank achieves the starting level of 1900kg Wing fuel pumps 3 centrifugal pumps per wing tank; 1 required (2 for T/O / G/A) Fuel pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective DC bus ELEC EMG: No pumps if C selected Failure of 1 pump R MC FUEL LO PRESS Failure of 3 pumps MC FUEL LO PRESS Failure of 4 pumps Feeding 1. Level off fwd and aft aux tanks (feed fwd into wings 1+2) 2. Fwd aux tank into wing 2 Aft aux tank into wing 1 ("clockwise") Wait 3 sec when switching between FUS1/2 FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg									
Engines and APU are fed by the wing tanks only Usable fuel may be reduced by 2x50 if pressure refueled Unusable: 22kg, any pump inoperative: 203kg Amber warning: 210.400kg (30min) O.785.0.811kg/l (1000) ≈ 800kg) Imbalance Max 363kg, MSG disappears if < 45kg Start XFEED when Imbalance ~100kg When QRH asks for XBLEED. No T/O, LDG and G/A with XFEED  Auxiliary tanks  Fuel transfer FUS 1 From lefthand fwd aux tank 1 to righthand wing tank and from lefthand aft aux tank 1 to lefthand wing tank and from lefthand fwd aux tank 2 to righthand wing tank and from righthand ffvd aux tank 2 to righthand wing tank and from righthand ffvd aux tank 2 to righthand wing tank and from righthand ffvd aux tank 2 to righthand wing tank and from righthand ffvd aux tank 2 to righthand wing tank and from righthand ffvd aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand five aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand five aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand five aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand five aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 1 to righthand aft aux tank 1 to righthand aft aux tank 1 to righthand aft aux tank into wing 1 ("clockwise")  Vtrl fuel pumps Feeding  1. Level off fwd and aft aux tanks (feed fwd into wings 1+2) 2. Fwd aux tank into wing 2 4. Aft aux tank into wing 1 ("clockwise")  Wait 3sec when switching between FUS1/2 FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg		Aux tanks	2 aux tank	systems; = 4	aux tanks				
Usable fuel may be reduced by 2x50l if pressure refueled Unusable: 22kg, any pump inoperative: 203kg Amber warning: 210.400kg (30min)  Density  0.785.0.811kg/l (1000l ≈ 800kg) Imbalance  Start XFEED when imbalance ~100kg When QRH asks for XBLEED: Consider XFEED No T/O, LDG and G/A with XFEED!  Auxiliary tanks  Fuel transfer  FUS 1  From lefthand fwd aux tank 1 to righthand wing tank and from lefthand aft aux tank 1 to righthand wing tank from righthand fat aux tank 2 to righthand wing tank Legacy 650  Aux ventral tank can be transferred to both wing tanks simultaneously  Fuel transfer starts automatically when quantity in at least one wing tank achieves the starting level of 1900kg  Wing fuel pumps  Wing fuel pumps  Yelled pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective DC bus ELEC EMG: No pumps if C selected Failure of 1 pump Remaining pumps alternate Failure of 2 pumps MC FUEL LO PRESS Failure of 3 pumps per tank At 1 pump per tank plus cabin air pressure (>20000ft; "P")  Vtrl fuel pumps  Feeding  1. Level off fwd and aft aux tanks (feed fwd into wings 1+2)  2. Fwd aux tank into wing 2, Aft aux tank into wing 1 ("clockwise")  Wait 3sec when switching between FUS1/2 FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg		Ventral tank	Between m	nain LDG gea	r				
Usable fuel may be reduced by 2x50l if pressure refueled Unusable: 22kg, any pump inoperative: 203kg Amber warning: 210.400kg (30min)  Density  0.785.0.811kg/l (1000l ≈ 800kg) Imbalance  Start XFEED when imbalance ~100kg When QRH asks for XBLEED: Consider XFEED No T/O, LDG and G/A with XFEED!  Auxiliary tanks  Fuel transfer  FUS 1  From lefthand fwd aux tank 1 to righthand wing tank and from lefthand aft aux tank 1 to righthand wing tank from righthand fat aux tank 2 to righthand wing tank Legacy 650  Aux ventral tank can be transferred to both wing tanks simultaneously  Fuel transfer starts automatically when quantity in at least one wing tank achieves the starting level of 1900kg  Wing fuel pumps  Wing fuel pumps  Yelled pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective DC bus ELEC EMG: No pumps if C selected Failure of 1 pump Remaining pumps alternate Failure of 2 pumps MC FUEL LO PRESS Failure of 3 pumps per tank At 1 pump per tank plus cabin air pressure (>20000ft; "P")  Vtrl fuel pumps  Feeding  1. Level off fwd and aft aux tanks (feed fwd into wings 1+2)  2. Fwd aux tank into wing 2, Aft aux tank into wing 1 ("clockwise")  Wait 3sec when switching between FUS1/2 FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg									
Unusable: 22kg, any pump inoperative: 203kg	System		-						
Amber warning: 210400kg (30min)  Density  0.785081kg/l (1000l ≈800kg)  Imbalance  Max 363kg, MSG disappears if < 45kg  Start XFEED when imbalance ~100kg  When QRH asks for XBLEED: Consider XFEED  No T/O, LDG and G/A with XFEED!  Auxiliary tanks  Fuel transfer  FUS 1 From lefthand fwd aux tank 1 to lefthand wing tank and from lefthand aft aux tank 2 to lefthand wing tank and from lefthand fwd aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand signal with the properties of 30 dux ventral tank can be transferred to both wing tank achieves the starting level of 1900kg  Wing fuel pumps  Wing fuel pumps 3 centrifugal pumps per wing tank; 1 required (2 for T/O / G/A) Fuel pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective PC bus  ELEC EMG: No pumps if C selected  Failure of 1 pump Remaining pumps alternate  Failure of 3 pumps ABC steady indication  Aux fuel pumps  Yerl fuel pumps  Feeding  1. Level off fwd and aft aux tanks (feed fwd into wings 1+2)  2. Fwd aux tank into wing 2,  Aft aux tank into wing 1 ("clockwise")  Wait 3sec when switching between FUS1/2  FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg				•	•	•	refueled		
Density  Imbalance  Max 363kg, MSG disappears if < 45kg Start XFEED when imbalance *100kg When QRH asks for XBLEED: Consider XFEED No T/O, LDG and G/A with XFEED!  Auxiliary tanks  Fuel transfer  FUS 1 From lefthand fwd aux tank 1 to righthand wing tank and from lefthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from sighthand aft aux tank 2 to lefthand wing tank and from sighthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from sighthand aft aux tank 2 to lefthand wing tank and simultaneously Fuel transfer starts automatically when quantity in at least one wing tank achieves the starting level of 1900kg  Wing fuel pumps 3 centrifugal pumps per wing tank; 1 required (2 for T/O / G/A) Fuel pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective bC bus ELEC EMG: No pumps if C selected  Failure of 1 pump Remaining pumps alternate Failure of 2 pumps MC FUEL LO PRESS Failure of 3 pumps ABC steady indication  Aux fuel pumps  Feeding  1 pump per tank Aft 1 pump per tank Aft 1 pump per tank plus cabin air pressure (>20000ft; "P")  Vtrl fuel pumps  Feeding  1 Level off fwd and aft aux tanks (feed fwd into wings 1+2) Fied aux tank into wing 1 ("clockwise")  Operation  Wait 3sec when switching between FUS1/2 FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg						_			
Imbalance  Max 363kg, MSG disappears if < 45kg Start XFEED when imbalance ~100kg When QRH asks for XBLEED: Consider XFEED No T/O, LDG and G/A with XFEED!  Auxiliary tanks  Fuel transfer  FUS 1  From lefthand afw aux tank 1 to righthand wing tank and from lefthand afw aux tank 1 to righthand wing tank and from righthand afw aux tank 2 to lefthand wing tank and from righthand afw aux tank 2 to righthand wing tank Legacy 650  Aux ventral tank can be transferred to both wing tank simultaneously  Fuel transfer starts automatically when quantity in at least one wing tank achieves the starting level of 1900kg  Wing fuel pumps  3 centrifugal pumps per wing tank; 1 required (2 for T/O / G/A) Fuel pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective DC bus  ELEC EMG: No pumps if C selected  Failure of 1 pump Remaining pumps alternate Failure of 3 pumps MC FUEL LO PRESS Feeding  1. Level off fwd and aft aux tanks (feed fwd into wings 1+2) 2. Fwd aux tank into wing 2, Aft aux tank into wing 1 ("clockwise")  Operation  Wait 3sec when switching between FUS1/2 FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg			Amber war	ning: 21040	00kg (30min)				
Start XFEED when imbalance ~100kg When QRH asks for XBLEED: Consider XFEED No T/O, LDG and G/A with XFEEDI  Auxiliary tanks  Fuel transfer  FUS 1  From lefthand fwd aux tank 1 to righthand wing tank and from lefthand aft aux tank 1 to righthand wing tank and from lefthand aft aux tank 2 to righthand wing tank and from righthand fwd aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank simultaneously  Fuel transfer starts automatically when quantity in at least one wing tank achieves the starting level of 1900kg  Wing fuel pumps  3 centrifugal pumps per wing tank; 1 required (2 for T/O / G/A) Fuel pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective DC bus  ELEC EMG: No pumps if C selected  Failure of 1 pump Remaining pumps alternate  Failure of 2 pumps MC FUEL LO PRESS  Failure of 3 pumps ABC steady indication  Fwd 2 pumps per tank  Aft 1 pump per tank plus cabin air pressure (>20000ft; "P")  Vtrl fuel pumps  Feeding  1. Level off fwd and aft aux tanks (feed fwd into wings 1+2)  2. Fwd aux tank into wing 2,  Aft aux tank into wing 1 ("clockwise")  Operation  Wait 3sec when switching between FUS1/2  FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg		Density	0.7850.81	.1kg/l	(10001 ≈ 80	00kg)			
When QRH asks for XBLEED: Consider XFEED No T/O, LDG and G/A with XFEED!  Auxiliary tanks  Fuel transfer  FUS 1  From lefthand fwd aux tank 1 to righthand wing tank and from lefthand aft aux tank 1 to righthand wing tank and from righthand fwd aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank as imultaneously  Fuel transfer starts automatically when quantity in at least one wing tank achieves the starting level of 1900kg  Wing fuel pumps  3 centrifugal pumps per wing tank; 1 required (2 for T/O / G/A)  Fuel pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective DC bus  ELEC EMG: No pumps if C selected  Failure of 1 pump Remaining pumps alternate  Failure of 2 pumps MC FUEL LO PRESS  Failure of 3 pumps ABC steady indication  Fwd 2 pumps per tank  Aft 1 pump per tank plus cabin air pressure (>20000ft; "P")  Vtrl fuel pumps  Feeding  1. Level off fwd and aft aux tanks (feed fwd into wings 1+2)  2. Fwd aux tank into wing 2,  Aft aux tank into wing 1 ("clockwise")  Wait 3 sec when switching between FUS1/2  FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg		Imbalance	Max <b>363</b> kg	, MSG disapp	ears if < 45k	g			
Auxiliary tanks  Fuel transfer  FUS 1  From lefthand fwd aux tank 1 to righthand wing tank and from lefthand aft aux tank 1 to righthand wing tank and from lefthand aft aux tank 2 to righthand wing tank and from righthand fwd aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand fwd aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank achieves the starting level of 1900kg  Wing fuel pumps  3 centrifugal pumps per wing tank; 1 required (2 for T/O / G/A) Fuel pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective DC bus ELEC EMG: No pumps if C selected  Failure of 1 pump Remaining pumps alternate Failure of 2 pumps MC FUEL LO PRESS Failure of 3 pumps ABC steady indication  Aux fuel pumps  Feeding  1. Level off fwd and aft aux tanks (feed fwd into wings 1+2)  2. Fwd aux tank into wing 2,  Aft aux tank into wing 2,  Aft aux tank into wing 1 ("clockwise")  Wait 3sec when switching between FUS1/2  FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg			Start XFEE	) when imba	lance ~100kg	5			
Auxiliary tanks    Second   S			When QRH	asks for <b>XBL</b>	. <b>EED</b> : Conside	er <b>XFEED</b>			
Fuel transfer  FUS 1  From lefthand fwd aux tank 1 to righthand wing tank and from lefthand aft aux tank 1 to righthand wing tank and from lefthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank achieves the starting level of 1900kg  Wing fuel pumps  Wing fuel pumps  Wing fuel pumps  Bund transfer starts automatically when quantity in at least one wing tank achieves the starting level of 1900kg  Wing fuel pumps  Substitute of 1900kg  Wing fuel pumps  Bund transfer  ELEC EMG: No pumps if C selected Failure of 1 pump Remaining pumps alternate Failure of 2 pumps MC FUEL LO PRESS Failure of 3 pumps ABC steady indication  Fivel 2 pumps  Feeding  Level off fwd and aft aux tanks (feed fwd into wings 1+2)  Fivel pumps  Feeding  Level off fwd and aft aux tanks (feed fwd into wings 1+2)  Fivel aux tank into wing 2,  Aft aux tank into wing 1 ("clockwise")  Operation  Wait 3sec when switching between FUS1/2  FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg			No T/O, LD	G and G/A v	vith XFEED!				
Fuel transfer  FUS 1  From lefthand fwd aux tank 1 to righthand wing tank and from lefthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank as simultaneously  Fuel transfer starts automatically when quantity in at least one wing tank achieves the starting level of 1900kg  Wing fuel pumps  Wing fuel pumps  Wing fuel pumps  Fuel pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective DC bus ELEC EMG: No pumps if C selected  Failure of 1 pump Remaining pumps alternate  Failure of 2 pumps MC FUEL LO PRESS  Failure of 3 pumps ABC steady indication  Fwd 2 pumps per tank  Aft 1 pump per tank plus cabin air pressure (>20000ft; "P")  Vtrl fuel pumps  Feeding  1. Level off fwd and aft aux tanks (feed fwd into wings 1+2)  2. Fwd aux tank into wing 2,  Aft aux tank into wing 1 ("clockwise")  Operation  Wait 3sec when switching between FUS1/2  FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg		Auxiliary tanks							
Fuel transfer  FUS 1  From lefthand fwd aux tank 1 to righthand wing tank and from lefthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank simultaneously  Fuel transfer starts automatically when quantity in at least one wing tank achieves the starting level of 1900kg  Wing fuel pumps  3 centrifugal pumps per wing tank, 1 required (2 for T/O / G/A)  Fuel pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective DC bus  ELEC EMG: No pumps if C selected  Failure of 1 pump Remaining pumps alternate  Failure of 2 pumps MC FUEL LO PRESS  Failure of 3 pumps ABC steady indication  Fwd 2 pumps per tank Aft 1 pump per tank plus cabin air pressure (>20000ft; "P")  Vtrl fuel pumps  Feeding  1. Level off fwd and aft aux tanks (feed fwd into wings 1+2)  2. Fwd aux tank into wing 2,  Aft aux tank into wing 1 ("clockwise")  Wait 3sec when switching between FUS1/2  FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg			700 -				$\neg$		
Fuel transfer  FUS 1  From lefthand fwd aux tank 1 to lefthand wing tank and from lefthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank Legacy 650  Aux ventral tank can be transferred to both wing tanks simultaneously  Fuel transfer starts automatically when quantity in at least one wing tank achieves the starting level of 1900kg  Wing fuel pumps  3 centrifugal pumps per wing tank; 1 required (2 for T/O / G/A)  Fuel pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective DC bus  ELEC EMG: No pumps if C selected  Failure of 1 pump Remaining pumps alternate  Failure of 2 pumps MC FUEL LO PRESS  Failure of 3 pumps ABC steady indication  Aux fuel pumps  Feeding  1. Level off fwd and aft aux tanks (feed fwd into wings 1+2)  2. Fwd aux tank into wing 2,  Aft aux tank into wing 1 ("clockwise")  Operation  Wait 3sec when switching between FUS1/2  FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg			g 600 -						
Fuel transfer  FUS 1  From lefthand fwd aux tank 1 to lefthand wing tank and from lefthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank Legacy 650  Aux ventral tank can be transferred to both wing tanks simultaneously  Fuel transfer starts automatically when quantity in at least one wing tank achieves the starting level of 1900kg  Wing fuel pumps  3 centrifugal pumps per wing tank; 1 required (2 for T/O / G/A)  Fuel pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective DC bus  ELEC EMG: No pumps if C selected  Failure of 1 pump Remaining pumps alternate  Failure of 2 pumps MC FUEL LO PRESS  Failure of 3 pumps ABC steady indication  Aux fuel pumps  Feeding  1. Level off fwd and aft aux tanks (feed fwd into wings 1+2)  2. Fwd aux tank into wing 2,  Aft aux tank into wing 1 ("clockwise")  Operation  Wait 3sec when switching between FUS1/2  FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg			¥ 400						
Fuel transfer  FUS 1  From lefthand fwd aux tank 1 to lefthand wing tank and from lefthand aft aux tank 1 to lefthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank Legacy 650  Aux ventral tank can be transferred to both wing tanks simultaneously  Fuel transfer starts automatically when quantity in at least one wing tank achieves the starting level of 1900kg  Wing fuel pumps  3 centrifugal pumps per wing tank; 1 required (2 for T/O / G/A)  Fuel pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective DC bus  ELEC EMG: No pumps if C selected  Failure of 1 pump Remaining pumps alternate  Failure of 2 pumps MC FUEL LO PRESS  Failure of 3 pumps ABC steady indication  Aux fuel pumps  Feeding  1. Level off fwd and aft aux tanks (feed fwd into wings 1+2)  2. Fwd aux tank into wing 2,  Aft aux tank into wing 1 ("clockwise")  Operation  Wait 3sec when switching between FUS1/2  FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg			È 300						
Fuel transfer  FUS 1  From lefthand fwd aux tank 1 to righthand wing tank and from lefthand aft aux tank 1 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to righthand wing tank and from righthand fwd aux tank 2 to righthand wing tank and from righthand fwd aux tank 2 to righthand wing tank and from righthand fwd aux tank 2 to righthand wing tank and from righthand wing tank and aft aux tank into wing 2 pumps B on opposite essential DC bus, pu			¥ 200 T						
Fuel transfer  Fuel transfer  FUS 1  From lefthand fwd aux tank 1 to righthand wing tank and from lefthand aft aux tank 1 to lefthand wing tank and from lefthand aft aux tank 2 to righthand wing tank and from righthand fwd aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and simultaneously  Fuel transfer starts automatically when quantity in at least one wing tank achieves the starting level of 1900kg  Wing fuel pumps  3 centrifugal pumps per wing tank; 1 required (2 for T/O / G/A)  Fuel pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective DC bus  ELEC EMG: No pumps if C selected  Failure of 1 pump Remaining pumps alternate  Failure of 2 pumps MC FUEL LO PRESS  Failure of 3 pumps ABC steady indication  Aux fuel pumps  Fwd 2 pumps per tank  Aft 1 pump per tank plus cabin air pressure (>20000ft; "P")  Vtrl fuel pumps  Feeding  1. Level off fwd and aft aux tanks (feed fwd into wings 1+2)  2. Fwd aux tank into wing 2,  Aft aux tank into wing 1 ("clockwise")  Operation  Wait 3sec when switching between FUS1/2  FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg					100 500 500	700 000 000	4000		
Fuel transfer  FUS 1  From lefthand fwd aux tank 1 to righthand wing tank and from lefthand aft aux tank 1 to lefthand wing tank  FUS 2  From righthand fwd aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank at a tank 2 to lefthand wing tank are simultaneously  Fuel transfer starts automatically when quantity in at least one wing tank achieves the starting level of 1900kg  Wing fuel pumps  3 centrifugal pumps per wing tank; 1 required (2 for T/O / G/A)  Fuel pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective DC bus  ELEC EMG: No pumps if C selected  Failure of 1 pump Remaining pumps alternate  Failure of 2 pumps MC FUEL LO PRESS  Failure of 3 pumps ABC steady indication  Aux fuel pumps  Fwd 2 pumps per tank  Aft 1 pump per tank plus cabin air pressure (>20000ft; "P")  Vtrl fuel pumps  Feeding  1. Level off fwd and aft aux tanks (feed fwd into wings 1+2)  2. Fwd aux tank into wing 2,  Aft aux tank into wing 1 ("clockwise")  Operation  Wait 3sec when switching between FUS1/2  FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg			0 1			700 800 900	1000		
from lefthand aft aux tank 1 to lefthand wing tank  FUS 2 From righthand fwd aux tank 2 to righthand wing tank and from righthand aft aux tank 2 to lefthand wing tank and from righthand aft aux tank 2 to lefthand wing tank Legacy 650 Aux ventral tank can be transferred to both wing tanks simultaneously  Fuel transfer starts automatically when quantity in at least one wing tank achieves the starting level of 1900kg  3 centrifugal pumps per wing tank; 1 required (2 for T/O / G/A) Fuel pumps A on respective essential DC bus, pumps B on opposite essential DC bus, C on respective DC bus  ELEC EMG: No pumps if C selected  Failure of 1 pump Remaining pumps alternate Failure of 2 pumps MC FUEL LO PRESS Failure of 3 pumps ABC steady indication  Aux fuel pumps  Fwd 2 pumps per tank Aft 1 pump per tank plus cabin air pressure (>20000ft; "P")  Vtrl fuel pumps  Feeding  1. Level off fwd and aft aux tanks (feed fwd into wings 1+2) 2. Fwd aux tank into wing 2,		Fuel transfer	FUS 1		,	tank 1 to righ	nthand wing tank and		
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Aft 1 pump per tank plus cabin air pressure (>20000ft; "P")  2 pumps  1. Level off fwd and aft aux tanks (feed fwd into wings 1+2)  2. Fwd aux tank into wing 2, Aft aux tank into wing 1 ("clockwise")  Operation  Wait 3sec when switching between FUS1/2 FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg		Aux fuel pumps							
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1. Level off fwd and aft aux tanks (feed fwd into wings 1+2) 2. Fwd aux tank into wing 2,		Vtrl fuel pumps							
<ul> <li>2. Fwd aux tank into wing 2,         Aft aux tank into wing 1 ("clockwise")     </li> <li>Operation Wait 3sec when switching between FUS1/2         FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg     </li> </ul>									
Aft aux tank into wing 1 ("clockwise")  Operation Wait 3sec when switching between FUS1/2  FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg		-							
Operation Wait 3sec when switching between FUS1/2 FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg									
FUS1/2 on XFER starts if wing ≤1900kg, stops if ≥2400kg		Operation		-	•				
FUS1/2 off EICAS FUEL XFER CHECK message 7sec after wing ≤1850kg		•			-		≥2400kg		
			FUS1/2 off EICAS FUEL XFER CHECK message 7sec after wing ≤1850kg						

Indication 7 capacity-type sensors per tank

Mechanical 3 measuring points each wing (first read outboard, if no indication read

root, then stub. **Do not add** values)

Ventilation 2 float valves, flame arrestor, NACA air inlet, vent tank

Collector box Flap valves to keep pump inlets submerged

Transfer ejector pump keep fuel in box

Temperature Measured in LH tank only

-40°C .. +52°C (FUEL TANK LO TEMP)
Use TAT if fuel temperature sensor U/S

Fuel without icing inhibitor: Fuel leaving FCOC ≥ 5°C

Freezing point

-40°C (JET-A), -47°C (JET-A1, JP8)

Pressure MC if fuel press < 6.5psi before FPMU inlet

Two remaining pumps are energized Vent valve opens at 13psig fuel press

Refueling Pressure 35..50psi

Drain fuel before refueling or if parked > 2h

Procedure: BATT on if A/C not energized; WINGS, amount, connect, go,

wait until valves closed, switch ON. Switch OFF. ~ 1min / 100kg
No APU start during refueling and packs off during refueling

De-Fueling Pressure ≤4psi. Open de-fuel SOV; XFEED LOW1 for left tank

If no suction on fuel truck: Fuel pumps on. ~ 3min / 100kg

### 2-09 AUXILIARY POWER UNIT

APU Sunstrand single stage centrifugal compressor, reverse flow annular

combustion chamber, single stage radial turbine. Constant SPD gas turbine

Does not contact in parallel to GPU

Do **not start** while **refueling Packs off** while **refueling** 

Leave on if trip time less than **30min** and **GPU not** included

Fuel filter block APU GEN

ck Unfiltered fuel flows through **bypass valve** to fuel pump Starter/generator. 28VDC, 400A (**300A above 30'000ft**)

On DC bus 2 via central bus, but will replace any other GEN

Elec load: 100% up to 39'000ft

Start With GPU, with BATT 2, or with BATT 2 assisted by GENs

Starter power from BATT bus **2**, BATT bus **1** is disconnected, supplying the avionics. Start with GPU requires **1600A** 

(300A for maintenance/servicing). Consider no APU start out

of GPU because there is no AMPs indication APU **bleed** must be **closed** prior APU start

Packs on after **3min** 

ESU Ignition at **0%** (inflight) / **3%** (on GND) RPM

FF at 15%. Starter disengagement at 50% and ignition exciter

de-energize at 70% RPM. Online after 95% and 7sec

Stop Via STOP button; ESU sends **overspeed** signal

APU bleed on while stopping APU

Switch off when ≤5%

Auto shutdown GND only: Fire (10sec delay), overtemp, bleed valve opening, low oil press,

high oil temp, oil press switch short, loss of EGT

GND/inflight: over-/underspeed, failure to start/accelerate/light, loss of

speed data, external short, loss of ESU signal, ESU failure

Limitations Rotor speed MW if > 108% or  $\le 95\%$  (auto shutdown)

(green: 96..104, amber: 0..95/105..110) (Display: OFF if less than 10%)

EGT Start EGT max 884°C (925°C for 10sec above 25'000ft)

Continuous 680°C (717°C for 5min)

(732°C for 3sec for APU assisted inlight ENG start)

APU oil MC if < 6psi or > 166°C

APU fuel MC if < **6.5**psi

Start limitations Min BATT 23.5V and -20°C. No APU start when fueling

Max ALT 30'000ft (min -54°C up to FL250, then -30°C)

TWND 34kts

Starter Max 15sec on

Between 3 attempts: 1min off
Between 2 series of 3 attempts: 30min off

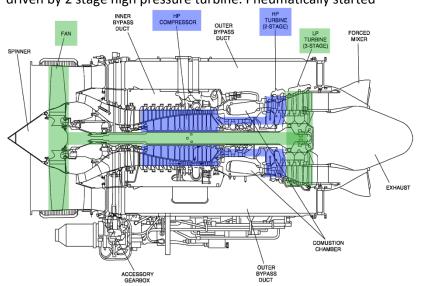
Pneumatic APU bleed on after ≥3min warm-up

Max ALT for bleed air: 37'000ft

#### 2-10 POWERPLANT

Engine

Rolls Royce / Allison AE3007A1E, 2 x 8169lbs T/O thrust High bypass, 2 spool axial flow turbofan, single stage fan driven by **3** stage **low** pressure turbine, **14** stage axial flow **high** pressure compressor gas generator (with inlet guide vanes and 5 variable-geometry stator stages) driven by 2 stage high pressure turbine. Pneumatically started



Green: Fan (N1) Blue: Compressor (N2)

1-stage low press compressor

14-stage high-press compressor

CRZ

3-stage low-press turbine 2-stage high-press turbine

**Variants** 

Type Thrust Modes	135, 145 AE3007A1A 3365kg ALT-T/O-1 T/O-1	145LR, early 600 AE3007A1P 3705kg ALT-T/O-1 T/O T/O (RSV) ALT T/O-1 CON CLB CRZ	145XR, late 600 AE3007A1E 3996kg ALT-T/O-1 T/O E-T/O E T/O (RSV) T/O (RSV) ALT T/O-1 CON	650 AE3007A2 4208kg ALT T/O-1 T/O A2 TO A2 TO (RSV) T/O (RSV) ALT T/O-1 CON
			(E) CLB	(A2) CLB

CRZ

Fuel System FPMU, FCOC, CVG actuators, FF meter and fuel nozzles

Routing Tank - Centrifugal pump (increases pressure) - FCOC - Filter assembly (with

a bypass if blocked) - High pressure pump (with overpressure relief valve) - Fuel metering valve (constant 70psi, excess is returned to gear pump inlet; operated by dual coil torque motor) - Fuel flow meter - Fuel flow nozzles -

**Combustion liner** 

Fuel SOV will remain in last position if contact to FADEC is lost

Oil System For cooling (main purpose) and lubrication

Components Oil tank, lube and scavenge pump, oil filter, ACOC, FCOC, sumps

In case of blockage: Oil filter bypass valve opens

Quantity **6**..14qts (green range; amber below)

(MFD T/O page) in oil tank

Pressure

**FADEC** 

Min dispatch 8qts
Min ENR 6qts

Temperature 40°C .. 126°C (at FCOC) (EICAS) (green range: 21°C .. 126°C)

-40°C min temp for start
21°C min temp for T/O thrust
34..95psi if N2 < 88% (green range)

(EICAS) 50..**95psi** if N2 ≥ 88% 96..**155psi** for max **2min** 

95psi (red range) if oil temp < 21°C, only idle

Quality Impending bypass sensor;

E1/2 OIL IMP BYP advisory message

Engine Components AGB Driven by **HP** spool (N2 shaft)

Drives FPMU (centrifugal and gear pumps), PMA, oil pumps, hydraulic

pump, generators, pneumatic starter (6)

CVG To prevent engine stall at low speed conditions

Driven by servo fuel pressure from FPMU, controlled by a dual coil torque

motor (commanded by FADEC)

**PMA** Primary electrical source for engine control

Supplies FADEC (> 50% N2) and igniter (> 10% N2)

(two coil windings) (else: ESS DC)

Ignition system 2 ignition exciters, 2 high tension igniter leads, 2 igniter plugs

FADEC A Bottom igniter

FADEC **B** Top igniter (prefer if wet)
OFF No IGN, no FF (for motoring)

Heavy turbulences: Switch ignition to ON (both IGN come on)

ATS Components: Air inlet assembly, impeller turbine, reduction gear set,

clutch assembly, output shaft. Controlled by SCV

Thrust reversers 3 locking systems to avoid inadvertent inflight deployment

Electrically commanded/controlled,

1, 2: hydraulically powered; 3: electrically powered Dual lane FADEC (A, B), one in hot spare mode (stand-by)

Initially powered by ESS DC bus, at 50% N2 by PMA

FADEC controls FPMU (FF and CVG) and IGN Indication: A/B (FADEC), IGN A/B (IGN exciter)

RESET Reset the fault buffer

ALTN Automatically prior ENG start to other FADEC, not

the one that attempted last GND start

Inflight restart: FADEC in control will command own ignition ON and request other FADEC to command ignition ON too

Start First start RH ENG. BAGG door must be closed

Sources APU bleed, ENG bleed, GND source (hatch near RH ENG)

Sequence N2 ( $\rightarrow$  oil pressure)  $\rightarrow$  IGN  $\rightarrow$  FF  $\rightarrow$  N1  $\rightarrow$  Light up

14% N2 IGN (if AUTO or ON)
31.5% N2 / **12sec** after IGN FF, after max **10sec** ITT↑

54..57% N2 IGN off

Stabilized N1 24, ITT 4xx, N2 64

Motoring IGN OFF  $\rightarrow$  No FF, no IGN exciter - dry **motoring** possible

After motoring, to STOP, then START again

X-bleed First start **LH** ENG. Requires ~80% N2. Close ENG bleeds (SOPM 2-63)

LPU SOPM 2-65

Airstart Check if ENG is eligible to being restarted (not if N1/N2 zero or no ENG oil

- N2 could read zero below 160KIAS)

Both IGN come on (FADEC requests other FADEC to ignite)

**Abort start** if **No N1/N2** acceleration to stable idle speed (hung start)

N1 rotation is not confirmed or decreases
No N2 increase within 5sec after START

ITT rises rapidly towards or approaches 800°C (hot start)

Oil pressure stabilizes below minimum limit

Intermittent elec/pneumatic or starter malfunction before starter diseng

Abnormal noise, vibration, fire or smoke

→ ABNORMAL ENGINE START checklist

Warm-up Idle during  $\geq 4min$  for cold engines (off for >90min)

≥ 2min for warm engines

N2 above 83% only if oil temp ≥ 40°C, or

run for 8min or complete a static run-up to 88% N2, oil pressure ≤ 83psi

Spool-up From idle: Up to 8sec

**Cool-down 1min** at idle before shutdown

Thrust ratings T/O-1 Max 5min

ALT T/O-1 Max 5min. ATTCS armed for T/O-1 if OEI
GO AROUND = T/O-1, but different N1, max 5min

CON OEI, severe icing, ...

FADEC selects T/O-1 if T/O mode button is pressed, TL above THRUST SET, FADEC power up or power interruption, T/O-1 mode T/O data selected, gear down and locked below 15'000ft, disagreement between thrust

mode selection on each engine for >350msec

Limitations N1 Max 100%

N2 Max 102.4%

Starter 1min on  $\rightarrow$  1 min off, after 5<sup>th</sup> cycle 5min off

Motoring 5min on  $\rightarrow$  5min off,

ITT Measured by 16 open-tip thermocouples in 1<sup>st</sup> stage (LP)

ITT 210°C (no motoring needed)

Start ITT max **800**°C

T/O **948**°C (**5min**) (Legacy: **970**°C) CONT **901**°C (Legacy: **935**°C)

Normal ops: 790°C recommended. Accelerate to M 0.65 if higher

SE Max ALT 15'000ft

Vibrations HP indication Turbine max 1.1IPS

LP indication Top outer fan max 1.8IPS

<2.5IPS Monitor ENG >2.5IPS Reduce thrust

Fan blade icing ENG LP VIB; N1 max 60% 3..5sec

Vibrations on GND in icing conditions: Increase N1 to max. 75% N1

#### 2-11 HYDRAULIC

System 1 Gear, steering, door; IB spoilers, OB brakes (more critical system,

additional time required for gear operation, no steering on ground) **Priority valve** for flight controls **if on electric pump only** and gear is

operated and pressure difference below **2400nsi** (o.g. left ENG failure after

operated and pressure difference below 2400psi (e.g. left ENG failure after

T/O and gear retraction in a turn) (because of lower EMDP flow)

System 2 EMG brake accumulator charging; OB spoilers, IB brakes

Components Reservoir, EDP, EMDP, manifold, shut-off valve, filter

Both systems have an accumulator

EDP **3000psi 9.2**GPM (100% N2)at engine AGB

De-selectable; requires maintenance action to re-engage

EMDP (stby) **2900psi 1.5**GPM intermittently (smaller HYD lines)

**0.7**GPM continuously

AUTO mode: EMDP on if <1600 ±100psi or N2 < 56.4%; advisory MSG

Brake accumulator For 6 brake applications, or min 24h parking brake actuation

Main door Hydr sys 1 and accumulator for 4 closure operations

If blocked (closing line remains pressurized after door closing / solenoid valve failure; **BLOCKED** inscription illuminates on entrance door panel),

actuate alternative opening valve for 2min clockwise

HYD shut-off In case of overheat or a leak

Limitations Temperature Thermal switch in reservoir if > 90°C

Qty indication 6l reservoir > 1l Green

≤ 1l Amber, advisory MSG

Press indication Amber if < 1300psi (HYD SYS FAIL MC) or > 3300psi

### 2-12 LANDING GEAR AND BRAKES

System Hydraulically operated, electrically controlled, mechanically locked

**Nose gear doors** are kept closed by HYD pressure **1** Doors of main landing gears are mechanically operated

LG/LEVER DISAGREE MW after 20sec

**2 WOW** switches each main LDG gear, **1** on nose gear Nose gear switches for thrust reversers and nose steering

Indications On EICAS and RMU, ENG backup page 2

"Gear" if - Flaps below 22, RA < **1200ft**, 1 TL < 45°, 1 TL < 59°; or

->F22

Controls LG WRN CUTOUT To cancel gear warning in case of RA loss

DN LOCK REL Mechanically releases gear handle down lock if the downlock solenoid fails

(prevents raising the gear on GND). Wait 10sec, check LG AIR/GND FAIL,

do not select gear up

Extension 3 ways to extend - LG lever LDG gear electronic unit

- Elec **override** NORMAL LGEU has control

DOORS Open nose LDG gear doors

GEAR/DOORS Extend LDG gear

- Freefall lever Depressurizes LDG gear hydr line, releases gear uplocks

Steering Hydraulically operated, electronically controlled

**±71°** with wheel, **±5°** with rudder → max ±76° deflection **Radom** is limiting in narrow turns if steering fully deflected

Brakes Carbon brakes. Automatic gear retraction braking function

Wear is mostly related to number of applications rather than the energy

applied. Do not pump the brakes

BCU TD protection Permits braking only 3sec after TD or when wheel

speed 50kts

Anti-skid Triggered if ∆speed 30%. Deactivated below 10kts

Only relieves pressure (no increase)

ightarrow Reduce brake pedal pressure opposite side of turn

instead of applying pressure to the desired side

**Locked wheel** Protection above 30kts

Hydraulics System 1 for OB brakes, system 2 for IB brakes

Parking brake First fully apply pedal brakes, keep it, then set parking brake

(=EMG brake) (to prevent fluid transfer between systems)

To release: As well first fully apply pedal brakes

Overrides TD protection / anti-skid / locked wheel protection

(→ pull slowly, modulate manually)

MC if accumulator pressure < 2200psi (max 3700psi)

#### 2-13 FLIGHT CONTROLS

Trims Trimming stops after 3sec actuation

Pitch trim: 2 systems/motors. Triggers aural warning if > 3sec

Controls Disconnection Reset of elevator/aileron disconnection requires maintenance

Elevator Only elevator operates fully mechanically

Elevator tabs Inner spring tabs, opposite movement at high speeds, neutral at low SPD

Outer servo tabs, two-channel HSCU with motors

Ailerons Hydraulic. Left: Autopilot. Right: Roll trim, artificial feel unit

Rudder Hydraulic. System 1 shuts off above 135kts (RUDDER OVER BOOST else)

Yaw trim not available in mechanical reversion mode

**Hardover protection**: Mechanical reversion if rudder deflected > 5°±1°,

pedal force > 59kg, both ENG > 56% N2 (disabled if OEI)

Flaps Double slotted fowlers, electrically driven by **2 motors** 

FLAP LOW SPEED if FECU monitors that only one channel works

FLAP FAIL if both failed

Velocity sensors to detect flap panel asymmetry

Spoilers GND spoilers Deploy if >25kts & (TL<30° or N2<56%), both panels

Speed brakes Deploy if TL<50°, F0 or F9, ob panels only (because of ENG)

Shall not be used below 1000ft/AGL

Leave hand at control while deployed (as a reminder)

Panels Inboard 52° deflection

Outboard 30° deflection

Gust Lock Electromechanical. Check elevator travel each time after release

Wait ≥10sec after release

#### 2-14 PNEUMATICS, AIR CONDITIONING AND PRESSURIZATION

System Inputs Engine 9th and 14th HP compressor stage (N2 > 56.4%),

APU or GND bleed air source (GND: 40..45psi) 14<sup>th</sup> stage HSV: At low power settings with A/I on ENG bleed air has priority over APU bleed air

- White stripe in APU bleed Button is pressed (⇔ ENG bleeds)

- OPEN inscription APU bleed is actually open

X-bleed AUTO CBV opens if A/I on or XBLD start selected

Outputs Engine starting, air conditioning (ventilation, temperature, humidity

reduction), pressurization, wing/horizontal stabilizer/air intake thermal A/I

protection

Fans RECIRC fan Located at wing root

GASPER fan Located between cabin and cargo comp

Pressurization From forward to aft pressure bulkhead

PACK Dual heat exchanger. Pneumatic air conditioning kit

Valves High stage valve closes at 45.5 ±2.5psi

Press sequence Thrust set  $(TL > 75^{\circ}) \rightarrow$  descent 450FPM to 0.2psi below, until A/C ALT is

lower or until 15min (so return is possible without having to set the panel) LDG: Cabin stays 300ft below (avoids pressure bumps), then climbs at 500..650FPM A/C rate of descent > 200FPM: Depressurization sequence

Indications Temperature Bleed air temperature downstream of the precooler

MC PACK OVLD if pack outlet > 55psi or compressor outlet > 243°C

PACK OVHT if pack outlet > 93°C or downstream condenser > 95°C

ELEKBAY OVTEMP Electronic compartment > 71°C

MC if ventilation > 71°C

"CABIN" if cabin ALT > 10'000ft

Controls Temp control Manual 3 .. 82°C

Automatic 18 .. 29°C (default 24°C if knob failed)

Press control Pneumatic outflow valve (manual)

Electropneumatic outflow valve (automatic)

CAB ΔP -0.3 .. +8.4psi, overpressure max 8.6psi, target 8.1psi

(145 / 135BJ: slightly different values)
Cabin ALT limiter at 14'000ft (valve closes)

Manual press ctrl 12 o'clock position

LDG ALT If no LDG ALT is entered, the system takes 8'000ft Dump AUTO mode Press **DUMP**. **Stops at 14'500ft** 

MAN mode Full up (full open)

Limitations Max 10'000ft for unpressurized flight, unless MEA higher

Single bleed / Max ALT with one bleed or pack closed 25'000ft

single pack Exception: If bleed 1 u/s and APU bleed used for pack 1

Consider FF<sup>↑</sup>, use LRC tables in PIH

Max ALT for SE or single bleed in icing is 15'000ft

If both packs closed, ram air valve opens, providing ventilation

Left pack Is automatically closed if A/I on below 24'600ft

**Refueling** Packs must be off

#### 2-15 ICE AND RAIN PROTECTION

System Input Engine 14th HP compressor stage APU bleed is not hot enough to provide flight A/I Horizontal stabilizer fed by left pneumatic system Output Temperature -40°C .. 10°C (SAT) Operation Switch on if visible moisture (VIS < 1 mile) and ≤10°C Icing conditions FADEC reduces maximum available T/O thrust, and gives minimum thrust setting (+20%) to ensure A/I as long as gear is  $up \rightarrow Do not extend gear above 3000ft/AGL in icing$ On GND Select override knob to ENG - ICE DETECTION TEST to 1/2, or **ENG AIR INLET** Valves open if - ICE DETECTION OVERRIDE to AUTO and ice detected (any of the 2 ice detectors), or - ICE DETECTION OVERRIDE to ALL/ENG WING/STAB Valves open if - ICE DETECTION TEST to 1/2, or - A/C on **GND**, GSPD ≥ **25**kts and ICE DETECTION OVERRIDE to AUTO (ice detected; any of the 2 ice detectors) or ALL, or - A/C inflight and ICE DETECTION OVERRIDE to AUTO (ice detected; any of the 2 ice detectors) or ALL Red MW ICE COND-A/I INOP if icing encountered below 25kts (will disappear during T/O roll when ≥ 25kts) Test TEST switch simulates icing conditions on the respective ice detector Must be carried out when icing conditions are prevailing/forecasted May be completed on GND (A) or in 2 phases (GND/AIR; B): Prevailing icing conditions: Test on GND, before T/O Α 83% N2, ICE DET OVRD ALL, A/I buttons pressed, ICE DET TST 1 (10", <15") then 2 (10", <15"), check OPEN inscriptions / ICE DET 1/2 FAIL / BLD 1/2 LOW TEMP / ICE CONDITION, idle, OVRD ENG В No prevailing icing conditions, not anticipated for T/O / CLB; once a day: Test in two phases GND before ENG start: Air cond packs open, APU/ENG bleeds close, A/I buttons pressed, ICE DET OVRD AUTO, ICE DET TST 1 (10", <15") then 2 (10", <15"), check ICE DET 1/2 FAIL / BLD 1/2 LOW TEMP / ICE CONDITION CLB: ENG bleeds open, 2000..23000ft, TAT < 10°C, before entering icing conditions, ICE DET OVRD ALL (20"), check OPEN inscr., NO ICE-A/ICE ON Advisory message; higher stall and approach speeds SPS/ICE Speeds SPS will activate at reduced AOA for F9/18/22 Can't be reset inflight (on GND: Stall protection test)

Windshield 2 circuits, 1 normal, 1 OVTMP, 1 spare sensor each

MC at 55°C

SOPM 2-75, AOM 1-02-79 (229) De-icing

**Trim** settings: Full down during de-icing (acc CL)

## **2-16 OXYGEN**

Differences 145 Chemical oxygen generators for passengers

135BJ Oxygen cylinders for passengers

Limitations Minimum pressure for dispatch **1100/1500psi** for 2/3 pilots at 21°C

(normal: 1850psi) PAX OXY 1730psi

MC if oxygen pressure < 400psi (12min for pilots+observer)

Operation Masks NORM Oxygen/air mixture (above 33'000ft: Pure oxygen)

100% (center position)

EMERG Overpress; to clear the mask from smoke. Consider mic cold

Observer No "blinker", on/off valve, test/shutoff slide

Warnings "CABIN" if cabin ALT > 10'000ft

FSTN BELTS and NO SMKG come on

Portable Oxygen 5 cylinders 120l. Min press 1'500psi

HI: 4 I/min 30min for 1st aid use
LO: 2 I/min 60min for walk around

PBE 2 PBEs (15min) in cabin, 1 in cockpit

Passengers Masks Masks are not suited in case of smoke

(only for decompression; use a wet towel)

#### 2-17 FLIGHT INSTRUMENTS

Primus P-1000

Inhibit aural MC - Steer Diseng - MC

ADS ADC 1 (from static ports 1 and 4) and ADC 2 (ports 2 and 3)

Static ports 1 and 3 on LH A/C side, 2 and 4 on RH side

A/S indication Red ..  $\mathbf{v}_{s}$  .. amber ..  $\mathbf{1.13v}_{s1g}$  .. white ..  $\mathbf{1.23v}_{s1g}$ 

Switches to M if > 0.45M

Trend vector Situation in **10**sec

Speed bugs Removed at  $v_2$  + 42kts / 230KIAS Comparison Amber IAS if difference 5KIAS

→ Use lower indication, or PLIs in pitch mode

ALT indication Trend vector Situation in **6**sec

Comparison Amber ALT if difference 200ft (RVSM req.)

RA low ALT band below 550ft

PFD FMS information Magenta

VHF NAV Green
On-side pointers Blue
Opposite side pointers White
CDI opposite Yellow

**PLIs** Shown if ≤10° between pitch and stick shaker activation

Limitations PFD ALT indication Δ max 50ft

PFD ALT to ISIS ALT  $\Delta$  max 90ft

HDG tolerance 6° (12° if bank >6°)

RA 2 systems. 2 antennas each: Lower center and lower rear fuselage

Connected to EFIS/IC-600, TCAS, GPWS, AWU, SPS

Range 0..**2500**ft

Brown awareness tape on ALT indicator if below 550ft

DH 5..999ft

Boxed in white if at or below 100ft above DH

Amber if at or below DH

Tests Button on display controller

First level test Press for < 6sec (WoW, < 50kts)
Second level test Hold ~35sec until all green

Inflight test Displays 100 ±10ft

IC-600s Test RA 920, RA TST

AWU 2 channels, channel B activated automatically if A failed

4 levels: Emergency, abnormal, advisory, information

NAV Consider calculation time for CRS homing after new NAV freq

No DME in ELEC EMER

IRS 3 ring laser gyros and 3 accelerometers

Align Insertion of position (via FMS) is required

Flashing ALIGN: Wrong LAT/LON entered

A/C must remain stationary during alignment, no power interruptions

Max LAT for alignment 78.25° N and S

Remaining align time NAV, POS SENSORS, STATUS

ATT Quick Attitude/HDG restart (like a free gyro)
TEST Only in ALIGN/NAV. Below 20kts, ALIGN.

After 24sec original state

ISIS On ESS DC bus 2

Air data from pitot/static 3 MAG HDG and slip from IRS 1

Reversionary To select offside ADC, ARS or SG (symbol generator)

SG REV Changes as well ADC and IRS, and A/P changes CPL

Clock On ESS DC bus 1 (clock 1) / DC bus 2 (clock 2)

ET: Shows elapsed time

Enter flight nr in lefthand clock (connected to CMC/CVR/FDR)

FDR On ESS DC bus 1. Stores **25**h of data

With tri-axial accelerometer

De-energized if longitudinal acceleration >5g On if red beacon is on or aircraft is airborne

#### 2-18 NAVIGATION AND COMMUNICATION

**FMS** Universal Nearest A/P NAV DTO LIST [PLN LANG]

XTK Will be canceled after each WPT

Extended centerline Via PVOR

FMS Honeywell CD-810 / NZ2000

Tasks Manage NAV sensors, high accuracy in NAV performance, position and

guidance calculation

Functions Navigation, flight planning, data base, lateral and vertical navigation,

performance, NAV display on EFIS

Components 2 CDU (keyboard, CRT display, annunciators), 2 NAV computers (forward

electronic compartment; for position computation and flight planning), 2 FMS configuration modules (forward electronic compartment), data

loader (PIC side), FMS joystick

Databases Navigation, custom, aircraft, maintenance

Dual FMS 4 modes (FMS Maintenance page):

- Dual mode: Autotransferring active FPL, performance, pilot defined WPT,

stored FPL, offside radio commands

- Initiated XFER: Active FPL and performance on command

- Independent mode: Autotransferring offside radio commands

Single mode: No data XFER

**Priorities** for sources for position determination: GPS, DME/DME, VOR/DME, IRS

Messages Alerting ("MSG" also on PFD) / Advisory (only on FMS panel)

Message is displayed on scratch pad Clear with CLR (can**not** be recalled)

MFD Buttons NAV-APT (NavAid / Airport), DATA (WPT identifier), JSTK, SKP (skip),

RCL (recall, set designator at A/C position), ENT

Displays Long range source, WPT data, wind vector, drift bug, WPT,

lateral deviation, navaids, airport, designator bearing, range

Colours Vertical navigation Cyan

Lateral navigationGreenFromYellowToMagentaPrompts, titlesWhiteFlight plan namesOrangeAtmospheric dataCyan

Initialization Fast down alignment **1min**. NAV, ALIGN, insert POS, NAV

DME must be out of hold

**1h on GND or** Do a fast alignment (do not move A/C, (un)loading is ok).

error > 2NM If A/C is moved during alignment (takes 5..10min), IRS restarts 30sec after

motion stopped. If ATT is selected inadvertently, make a new alignment

FMS pages NAV Tune: NAV-Tune. Auto Tune: Displayed in magenta

NAV Ident: Default page. Active NDB (NAV DB). Possible to change on

ground only

POS Init: 3 methods to initialize: Load last POS; define and load reference

WPT; load GPS POS.

Maintenance: FMS mode, list of failed sensors / history, TRUE or MAG

mode

Data Load: Up-/download. NDB: Update every 28 days

Sub PERF Performance calculations: 3 modes: Current GS/FF (with default G/S), pilot

SPD/FF (pilot entered), full performance (based on pilots' selection and

learned values). Certain pages are only available in last mode

Fuel reserve: NBAA considering DEST to ALTN but minimum 200NM and

30min at 5000ft

What-if and stored flight plan (to estimate fuel for next flight) functions

Fuel management and single engine FF: PERF - NEXT - FUEL MGT - NEXT FMS is **not linked to FF meters** 

LDG mass: PERF - PERF DATA - NEXT

NAV FMS considers A/C inflight if G/S above 50kts or above 80kts IAS of WOW

Following entries cannot be made: Temporary WPT, SID, Alternate FPL

with DEST, another stored flight plan

ATIS: NAV - DATALINK - ACARS - RETURN - ATS MENU - ARRIVAL/DEPART -

**REQUEST** 

NAV - NEXT - CROSS PTS - PT ABEAM

PROG DIST/ETE/FUEL to DEST or WPT

Page 3: Offset can be entered (L/R...)

Navigation DB (VOR frequencies) on PROG page

T/O time: PROG - NEXT - FLT SUM Autotune: PROG - DEL - TUNE

GPS STATUS RAIM Receiver autonomous integrity monitoring

Predictive RAIM (yes/no at point/time)

"/ETD" on FPL, NAV - POS SENSORS - NEXT - GPS STATUS -

PRED RAIM
Figure of Merit

H/VDOP Horizontal/vertical dilution of precision

Patterns Hold H, Flyover F, Procedure Turn P

**FOM** 

Holdings over a fix: To remove, DEL, then LSK

Turn left , turn right R

1min over fix: Exit Hold prompt appears

GND Operation Check NDB date

POS INIT Reference WPT: Ramp WPT or A/P WPT within 3NM is chosen. Otherwise

enter Reference WPT. Positions are not transferred, so

both FMS have to be initialized

PERF Initialize fuel reserve data, transition ALT and CRZ ALT, WND, Temp, speed

restrictions, weights
Climb 270 / 0.65
Cruise 290 / 0.76
Descent 290 / 0.76 / 3.0°

FPL Activate DEP RWY, SID, Transition

Within 200NM of DEST: Arrival prompt appears. Within 25NM of DEST:

Alternate prompt appears Before: Enter via NAV page

Check **no discontinuity**, connect to **ALTN** 

After LDG Flight summary page appears

Can be cleared when prompt appears after 30sec

ENR Operation Information about airports: NAV, DATA BASE

Patterns Press DIR / or NAV - NEXT - PATTERNS

SLOP PROG 3/3 - OFFSET

Holdings Insert latest 5NM before fix

Delete hold: DEL, LSK

APP During APP, MISSED APRCH prompt appears; will display MAP on MFD

Sensor fail IRS will be used as a reference (degraded mode)

De-select sensors: POS SENSORS page (DEL, LSK)

Pt insertion LAT/LON, P/B/D or P/B/P/B (place bearing distance)

Postfix "T" for true bearings

x NM prior to a point Pt // x

[First WPT "."] AWY name "." last WPT

Diversion On FPL, change DEST

Horizontal Restricted bank on direct-to turns towards points that are not on the flight

plan, but ≥ 30° off

Vertical FLx y NM before PtPt // y / x

NDBs xxNB

ADF standby frequency: First stby, then actual freq

Edit - PREV, then PREV/NEXT/CLR/DEL

Del scratch - DEL

Default valPress DEL and the desired LSKTuneAlways tune COM from same FMSAuto tuneNAV, TUNE, DEL, LSK (NAV 1/2)

Space key Press twice '/' (CD-820 would have a space key)

Parallaxis Type PX.

AIII

Ext center DIR, Pt, DIR, Intercept LSK, Pt, IB CRS, HDG SEL LSK, YES

Overlay APP: Both NAV SRC to FMS, RMU to NAV page

ACARS NAV - DATALINK - ACARS - PRE FLT - INITIALIZE (DEP, DEST)

Flight times: NAV - DATALINK - ACARS - NEXT - FLT TIMES

**HGS** DC bus 1. Fail-passive. BIT - built-in tests. Own built-in IRS.

Data entry Threshold ELEV APP chart: RWY ELEV

RWY LEN 10-9 chart: **Beyond threshold** 

Symbols Refer to HGS manual appendix A

PRI Use **PRI** mode except **AIII** for CAT III APP or

IMC to monitor a CAT II APP (no APCH WARN)

FGS guidance source, except LVTO submode (when ILS freq is tuned) HGS guidance source. ILS must be captured, within limits for 5sec, diff

magn track and detected CRS <15°, RA > 500ft

RWY data is displayed for 5sec after AIII mode is selected or whenever

values are changed

NO AIII APCH WARN if below **500ft**G/S **-2.50°...-3.00°** for AIII APP
APP Speed bug changes to **v**<sub>APP</sub> when

- RA<1300ft, gear down, A/C in air, FD: T/O mode - no WSHR / G/A ("SPD" symbol changes to "VAP")

**300ft** RA **RWY** symbol appears. 95ft AGL AIII flare command symbol

Below 70ft G/S deviation raw data no longer displayed

Below 60ft No RWY edges displayed any more

45..55ft AGL Flare maneuver 35ft IDLE message

Rollout RWY remaining from touchdown until <20kts

DAP ID/VOICE ID for identification, VOICE (unlatched) to reduce the morse code signal

ST Sidetone, to prevent undesirable feedback of speaker into microphone

MUTE To control sensitivity or to temporarily mute the marker audio

**EMER** LSP is connected to COM1 / NAV1

RSP is connected to COM2 / NAV2

OBS is disconnected

No intercom

ICU BACKUP INPH If normal mode failed. Both CABIN and CAB EMER illuminate

MIC Switch on yoke PTT - HOT - OFF

RMU On ESS DC bus 1/2

NAV page source is always NAV 1

Can store 12 COM and 6 NAV frequencies

Dashes when the radio system fails to respond to commands

Test: Cursor into subsystem, then press and hold TST

TBCH On DC bus 2

Alternative mean of tuning COM 2 and NAV 2 if RMU 2 failed

EMRG to take control: RMU2 commands are ignored, AUX indication on RMU 2

NAV AUDIO to identify NAV

#### 2-19 AUTOPILOT

System Primus P-1000, autopilot and flight guidance

3-axes autoflight system and automatic pitch trim

Incorporated in IC-1. Fail-passive FD

Hold thumb overhead DISC button when ordering to engage

Subsystems 2 FD, 1 autopilot (incl. YD), comparison monitor module

(located in IC-600, can disengage the autopilot)

Only IC-600 1 has an (enabled) autopilot

Inputs ATT, HDG, air data, RA, NAV, pilot inputs

Limitations Min engagement height (MEH) 1000ft

Min use height (MUH) 160ft, 80ft if CAT II

300ft for non-precision

Off for SE GA, rudder manual reversion, yaw damper engagement with

rudder in manual reversion, aileron manual reversion APP mode selection during LLZ capture only when IB

G/A in basic modes allowed if wings LVL

Modes Basic modes Roll and pitch

Entered when changing CPL, changing NAV source on VOR/LOC/ILS, pitch

wheel or TURN knobs on autopilot controller, TOGA buttons, invalid

sensor signals, changing SG or an armed mode is captured

ALT mode Maintains barometric ALT at the time of selection

Entered after ASEL capturing (25ft, <5FPS)

IAS mode IAS below **25'000**ft, Mach number if above

SPD bug is synchronized when engaged

Does not cancel GS captured mode

V/S mode Descent: Brakes rate if approaching red line speed

(as well valid for FLC in descent)

GS mode canceled if GS signal is invalid for >5sec

**FLC** mode Climb speed FL100 and below **240**KIAS

FL120..FL170 **270**KIAS **FL170** and above M **0.56** FL370..FL120 **-2000**FPI

Descend rate FL370..FL120 -2000FPM

FL100 and below -1000 FPM

Max acceleration 0.1G, overspeed protected

Difference to IAS mode in climb: FLC won't descend to catch up speed

G/A equals ROL-TO. Will level wings

Transitions to SPD hold if <1.23v<sub>s</sub> or 20sec after G/A and >170KIAS

Non-prec APP VOR APR mode (more accurate)

LLZ NAV mode NDB HDG mode

Once LLZ established, bank is limited to 8°..10°

Roll mode Engaged from HDG mode via TCS or TURN knob on center pedestal

Canceled if bank <6°

Half bank 14° instead of 27°. Only available in HDG mode

Automatically when climbing through 25'000ft and cancelled when

descending through 24'750ft

YD Disengages when red button is pressed

A/P Failure A/P, YD FAIL MC Pull IC-1 CB  $(3^{\uparrow}, 3\rightarrow)$ 

BACKUP BATT off

TCS to manoeuvre the airplane without disengaging the autopilot

When TCS is released:
- primary servos re-engage

- new pitch attitude and vertical modes are synced (except in APR mode)

- lateral control is returned to the previously selected mode

**G/A buttons** On GND, <80kts, or <400ft Put FD into T/O submode (14° ANU)

During a windshear Put FD into W/S mode, switch A/P off

Otherwise Put FD into G/A mode

## 2. OPERATIONAL

#### FLIGHT PLANNING

Planning on GND VIS (not RVR) required at ETA ±1h; plus ceiling for non-prec

METAR with NOSIG: VIS is valid for 2h, but RVR is not

If both VIS+RVR is given with a NOSIG, then - RVR overrules VIS for current situation

- VIS however is valid for 2h

(trend appended to a METAR/SPECI overrules the TAF for that period)

Snowtam: 2h prior A/D opening; MOTNE: With METAR

WND Only consider mean X/WND (w/o gusts)
VIS APP / Circling 600ft MDH, VIS 2400m (Cat C A/C)

**CAT I and NPA** CRVR := f(VIS) acc **conversion table**:

HIALS/RWY lights x 1.5 (day) / x 2 (night)

other lights x 1.5 (night)

no lights / day x 1

(VIS: Prefix "V"; equal to RVR if no prefix)

(not for T/O, CAT II/III, circling)

Low VIS T/O if RVR < 400m (MIN 125m, 90m visually [slant range])

RVR<150m: High intensity runway centre line lights spaced 15m or less apart and high intensity edge lights spaced 60m or less apart; 90 m visual segment that is available from the flight crew compartment at the start of the take-off run; required RVR value is achieved for all of the relevant RVR

reportings

Start T/O roll at threshold (caution: displaced threshold)

LVP in force Use monitored APP

T/O ALTN If not possible to return, considering OEI

Max 60min OEI CRZ SPD (270kts max CONT)

No T/O if moderate or heavy freezing rain

**Closed DEST** 2<sup>nd</sup> ALTN required; calculate with the higher ALTN fuel

**ALTN** Must be open for lower APP category:

CAT  $II/III \rightarrow CAT I \rightarrow Non-prec \rightarrow Incr 200ft / 1000m RVR$ 

No DEST ALTN required if two separate RWYs,

CEIL ≥ 2000ft / circling height + 500ft, whichever is higher at

ETA ±1h and flight time ≤ 6h

Add 15min holding at 1500ft for 2<sup>nd</sup> APP

Max dist to adequate A/D: 2h @ 333kts (OEI CRZ SPD)

Inflight Req Wx at ETA (no ±1h margin)

**Ceiling/VV not required** (only **VIS**). ALTN must be open (no lower APP category req as during planning on GND)

APP may be started irrespective of RVR when there is a reasonable chance

for a success

APP may be startet, but continue beyond OM / 1000ft only if latest

**RVR** ≥ **RM** chart

CAT I: Required RVR is 550m/125m/75m. CAT II: 300m/150m

If RVR drops after having passed OM: Look and see

A/P ILS, DH 300ft / RVR/VIS ≥800m May be flown raw data

ILS, DH 200ft / RVR ≥700m FD compulsory

ILS, DH 200ft / RVR ≥550m/300m AP, RSP flies, LSP lands

MDA Must not be undershoot; add 50ft

**DA** Altitude at which the decision to land / G/A has to be taken

Contact if at least **3 consecutive lights** in sight (one of which with a central row)

Airports Fire fighting For DEP/DEST 4 For ALTN Class B Self-briefing airport Class C SAAA airport **RWY** Factored LDG **DEST** unfactored x 1.67 for dry RWY distance (for unfactored x 1.92 for wet RWY planning) ALTN unfactored x 1.67 for both dry and wet RWY Inflight Use unfactored LDG distances (dry) / QRH tables/factor (wet) WED Slush 0.85 Wet snow (loose) 0.40 Dry snow (loose) 0.20 T/O Max 8mm WED LDG Max 20mm WED Wet Wet if ≥50% shiny and water coverage <3mm **Grooved RWY** May be considered dry Contaminated ≥3mm (but <13mm); Plan at least with wet No ALT-T/O. IGN on ΒA BA unreliable does not imply a poor BA Balanced T/O T/O dist to 35ft (w/ENG failure at  $v_1$ ) = ASD (dry RWY) (by adjusting  $v_1$  within  $v_{MCG}$  ..  $v_R$  to obtain max TOM) - Wet RWY: v<sub>1</sub> is reduced to compensate for longer ASD; screen height reduced from 35ft to 15ft, usage of reversers is allowed for ASD - Reduced acc (deposits, uphill, density ALT, OAT, ...  $\rightarrow$  increase  $v_1$ ) and reduced stopping capability (e.g. slippery, downhill, ... -> reduced  $v_1$ , 15ft margin only) No v₁ correction if RWY is covered with roll-resisting deposits - Contaminated RWY: v<sub>R</sub>/v<sub>2</sub> are increased for better climb **Unbalanced** T/O Only if **not RWY limited** (2..2.5km) T/O Segment Ground roll  $V_1 - V_R - V_{LOF}$ 1st segment clb Gear in transit, 35ft at v<sub>2</sub> 2nd segment clb Up to acceleration ALT (400ft) 3rd/acceleration Flaps up 4th/final segm clb v<sub>FS</sub> or 1.25v<sub>S</sub>, max cont power, up to 1500ft Climb Gradient Indicated on APP chart only if >2.5%; then brief OEI MAP Dispatch MEL Minimum Equipment List, for systems, on GND as long as A/C is not operating under own power If a system is not listed, then it has to be ok **QRH** applicable, not MEL any more After off-blocks CDL **Configuration Deviation List** 

No time frame given for rectification

Maintenance has to transfer tech log entries to HIL

(or pilot with assistance of maintenance, if pilot is trained)

HIL

**RVSM** FL**290** to FL**410** (both inclusive)

Operator, crew and aircraft must be approved

Check blue documents booklet and ATC FPLN (10/equip 'W')

MEL: 2 independent primary ALT, 1 A/P w/ALT hold (±65ft),

1 ASEL (alerting deviations >300ft), 1 XPDR w/ALT enc

ΔALT GND max 75ft (in between and compared to known ALT)

Inflight max 200ft

XCHK and log on OFP prior entering and every 60min

ALT changes: Do not over-/undershoot by more than 150ft,

Reduce to max 1500FPM the last 1000ft

"Affirm/negative RVSM" / "Unable RVSM due eq / turb" /

"Ready to resume RVSM"

Non-RVSM **odd** FL290 FL330 FL370 Non-RVSM **even** FL310 FL350

Jeppesen Charts MSA

Clearance by 1000ft within 25NM

MOCA ("T") Min obstruction clearance ALT. Radio NAV signal coverage only within

22NM from the VOR ( $\Leftrightarrow$  MEA)

MORA ("a") Min off-route ALT (grid/route). Obstacle clearance le/ri 10NM by 1000ft

(<7000ft/MSL) or 2000ft respectively

JeppView PLN 24.WOOD1B HELEN HELE1A.27

SWC WND speeds ≥ 120 kts: ALT of WND is being indicated

80kts isotachs (from LVL / to LVL)

**OFP** Fuel Trip fuel 3.5kg / NM air

3.2kg / NM air for longer flights

Rule of thumb # kg / 20 = # minutes

1<sup>st</sup> hour 1500kg trip 2<sup>nd</sup> hours and ff 1200kg

Contingency fuel 5%, or 3% with fuel ALTN

Diversion fuel Dest ALTN fuel + company fuel + final res

= fuel from MAP to dest ALTN + final res

Final reserve 15min holding at 1500ft

Calculate +20% for 180KIAS instead of v<sub>Hold</sub>

Target: Arrive w/2000kg fuel onboard Fuel checks at least once an hour

Icing conditions Climb fuel Increase by **10**% (ISA or below)

Increase by 20% (above ISA)

Holding fuel Increase by 20% (ISA)

CRZ LVL Optimum 1.4 x trip NM

Fastest Around **FL258**; where **v**<sub>Mo</sub> **meets M**<sub>Mo</sub>
Lower LVL Add **3%** to trip fuel for **each 1000ft** 

**Loadsheet Min fuel** 18'500 - 16'000 = 2500

**Burnoff + 2500 with full house** 

Taxi/APU 70kg

Trip fuel DEST with burn-off correction
a) ZFM + ramp fuel - taxi/APU

b) MTOM/RTOM

c) MLM/RLM + trip fuel

Underload Lowest of a/b/c - actual TOM

Dangerous Goods Articles/substances capable of posing significant risks to health, safety,

environment, property

"No Carry Operator" if no approval

2-3

Blue Booklet

EASA Regulation (EU) 965/2012 on air operations, CAT.GEN.MPA.180; customs regulations, OFCOM Originals of:

- Aircraft flight manual (AFM)
- Certificate of registration
- Certificate of airworthiness
- Noise certificate
- Air operator certificate (AOC)
- Operations specifications
- Aircraft radio station operating licence
- Third party liability insurance certificate
- Journey log
- Technical log
- ATS flight plan, charts
- Procedures and visual signals information for interceptions (ICAO Annex 2)
- Information concerning search and rescue (AIP)
- Operations manual (relevant parts)
- MEL
- OFPNOTAMs, briefing documentation, MET
- Passenger/cargo manifests
- M&B

#### **NORMAL PROCEDURES**

Manuals AFM Certified document, must be strictly applied

AOM Additional details of applicable procedures

SOPM Proposed sequence of actions with appropriate CRM in order to best cope

with the situation

Priorities Stall warning  $\rightarrow$  EGPWS  $\rightarrow$  TCAS

FGS Always follow FD, except TCAS RA, EGPWS hard warnings,

or when in doubt about correctness

CRM MCDU Below FL100, PF orders all MCDU entries. PM enters, PF confirms

Closed loop Simplified: PF executes and calls out, PM: "Checked"

Extended: PF orders, PM executes silently, PF checks silently

A/P Below 1500ft/AGL Always one hand at yoke Call-outs "On/Off" or Change of system status

"Engage/Disengage"

"Select" Including mode change

"Set" Change of a value, but same mode

"NAV1 ... active, CRS ..., preset ..."

"Insert" FMS; PM: "Inserted" - PF: "Checked"

"Select FL ..." PM: "FL ... armed"

"Gear" / "Flaps" Only silent check

"LLZ / G/S alive" But no capture call-out

Deviations Call out "guidance", "speed" (+10/-5), "sink" (-900FPM),

"pitch", "thrust", "LLZ" - PF: "Checked"

Guarded switches Always need confirmation ALT "CLD FL/ALT ..., STD/QNH, passing FL/ALT ...",

"CHKD, ±...ft, STBY ±...ft"

"FL100"

Handover "Ready for handover?", "Ready"

Call out actual modes, "Checked"
"Your controls", "My controls"

"NAV source to FMS" on (new) PF DCP,

CPL AP, "AP on your side"

Re-engage and call out modes, "Checked"

"NAV source to NAV" on PM DCP

TCAS page on PF side, FUEL page on PM side

Cabin **T** - ime available

**E** - mergency type **S** - ignals to be used

T - ransmit additional instructions

Areas of Responsibility LSP Glareshield panel incl. middle part, control pedestal

RSP Overhead panel, RH RMU, RH CDU

PF Spoilers PM Gear, Flaps

Lights NAVIGATION Whenever A/C is energized

LOGO Sunset to sunrise and during low VIS operations
RED BEACON When engine(s) running or when A/C is moved
TAXI (nose) On GND when moving (together with parking brake)

STROBE When on active RWYs

LDG During T/O / LDG, after clearance received, <FL100 / in congested areas

INSP For visual wing surfaces inspection

Shoulder Harness May be removed between TOC and TOD

Lock in case of turbulence, expected crash, pilot incapacitation

ENG Start-Up BATT min 24V

LPU Low press unit AOM 1-02-81 1 01 (273)

XBLEED Cross start AOM 1-02-81 3 01 (275)

Bleeds closed (non-operating ENG) and open (other ENG)

N2 > 80%

T/O LSP Hand on TL until v<sub>1</sub>

Low VIS Use <u>T/O-1</u>

Start T/O on green line (taxi forward if displaced threshold)

Profiles v<sub>2</sub>+15, when outbound HDG established consider v<sub>FS</sub>. Acc ALT: 210kts

NADP-1 / ICAO A:  $v_2$ +10 until 800ft (NADP-1) / 1500ft (ICAO A),

then CLB thrust, maintain v<sub>2</sub>+10 until 3000ft, then v<sub>FS</sub>

NADP-2 / ICAO B: v<sub>2</sub>+10 until 800ft (NADP-2) / 1000ft (ICAO B),

then CLB thrust, v<sub>FS</sub> until 3000ft

Climb Do not use V/S mode for climb (much shorter time until stall after engine

failure than with pitch mode)

Good climb performance at 4°..5° ANU

When CAB ΔP reaches 7.8psi, select max 1500FPM

Approaching Max 1000FPM 1000ft before cleared ALT/LVL

Endurance **240**KIAS to FL100, **270**KIAS to FL174, then M **0.56** (FLC)

(high TWND ENR or climb fast through turbulences)

High speed 240KIAS to FL100, **290**KIAS to FL216, then M **0.65** 

Climb gradient e.g. 383FPM: Multiply by [GS]

Intermediate LVL Max 240KIAS ≤ FL100, 300KIAS > FL100

Maintain CLB thrust mode

Cruising LVL Select CRZ mode when speed exceeds M 0.70

Pitch - Thrust	ISA, 18t, CG 25%	T/O	F9	$\mathbf{v}_{F0}$	14°	T/O thrust
		LVL	clean	180KIAS	5°	59%
		LVL	clean	210KIAS	4°	62%
		LVL	clean	240KIAS	4°	70%
		LVL 30° bank	clean	210KIAS	4°	64%
		LVL 45° bank	clean	210KIAS	5°	68%
		LVL	F9	160KIAS	5°	59%
		LVL	F9	180KIAS	3°	61%
		LVL	F22, gear down	160KIAS	3°	71%
		LVL	F45, gear down	140KIAS	3°	80%
		3° G/S	F9, gear down	180KIAS	1°	64%
		3° G/S	F22, gear down	160KIAS	0°	57%
		3° G/S	F22, gear down	140KIAS	3°	52%
		3° G/S	F45, gear down	140KIAS	0°	67%
	OEI	LVL	clean	180KIAS	5°	75%
		LVL	F9	160KIAS	5°	76%
		3° G/S	F22, gear down	160KIAS	0°	73%
		3° G/S	F22, gear down	140KIAS	3°	70%

T/O Positive rudder, small control wheel inputs **XWND** SOPM 3-15-05 4 LDG SOPM 3-40 7f 4 Methods (sideslip, crab, de-crab, crab and sideslip) **WCA** [kts] 2/3 XWND = = ½ XWND for 120KIAS. At 150KIAS, decrease corrections by 30%, at 90KIAS, increase corrections by 30%  $m/s \rightarrow kts$ multiply by 2 Bank =  $^{TAS}/_{10}$  + 7 for a rate-one turn. 10sec for 30° **Timed Turns** (TAS = ½ FLT LVL + KIAS = 6 x Mach Number) **Turn Radius**  $^{GS}/_{100}$  = Turn radius [NM] Descent Planning Normal **3NM each 1000ft + 10NM** margin (or: FL x 3) 4NM each 1000ft, 3000FPM, until FL110, idle Eco **WND** TOD **2NM** earlier **per 10kts** TWND TOD 2NM later per 10kts HWND A/I FADEC ensures min 55% N1 → Shallower descent **Maintain 310KIAS** Procedure Until FL130 The lower the ALT, the more thrust necessary to maintain constant M, the less thrust necessary to maintain constant IAS At **FL130** FLC, thrust ↑ to maintain V/S of 5xGS At FL100 **250KIAS** At FL80 **240KIAS** At 4000ft **200KIAS** LLZ intercept **180KIAS** Corrections 5% N1 ≈ 1000FPM Idle descent Glide angle 1:18 Mach Angle of descend x Mach number x 1000 = Desc rate [FPM] 10 x Mach number = #NM per minute Rates Recommended Within last 2000ft ASEL max rate 1500FPM Within TMA  $V/S \le 1000$ FPM within last 1000ft, V/S ≤ 1500FPM within last 1500ft Standard RT **Holdings** Parallel Offset Parallel Direct Offset (end of OBS needle) (Offset = Teardrop, 30° for 1min) 1min if ≤ 14'000ft/MSL, 1½min if above **Outbound leg** 90°/45° intercept if QDM more than 20° **Course Intercepts** 30° intercept otherwise FD Always follow, except for TCAS RA, EGPWS hard warnings, or if in doubt

VIS APP: FD OFF

2-7

ILS LLZ signal ± 35° to 10NM

± 10° to 18NM

Full deflection 2.5° (VOR: 10°)

G/S 1000ft after threshold

3° → 50ft/ARTE

DME Carefully check DME identification with chart

CAT II AEO only. Requires 2 ILS set to frequency, F22, RA set to MIN

Both DU on RSP side must be working

RSP flies down to MIN, "CTC / LDG"  $\rightarrow$  H/O; G/A otherwise

Use F22 ice speeds

Malfunctions Any malfunction requiring crew action

>1'000ft/AFE G/A if not completed prior 1'000ft/AFE

<1'000ft/AFE G/A

500..1'000ft/AFE Downgrade (new MIN)

CAT III OEI possible. PF: LSP, PM: RSP

Use F22 ice speeds

Arm AIII

No troubleshooting / system downgrading below 1000ft/AGL

APPR warning before T/D: G/A
PF: "AIII armed", PM: "Checked"
PM: "500", PF: "AIII checked"

PM: "Flare/Idle"

RNP APP RNP is a type of PBN

Setup

500ft

AOM 1-02-80 9ff

Required eq 1 FMS, 1 GPS, 1 DME\*, 1 VOR/LOC\*, 1 ADF\*, 4 DU, 1 FD, 1 MCDU

(\* for conventional NAV backup)

Procedure Check NAV DB validity

Perform predictive RAIM

FMS PROG 1/3 FMS NAV mode GPS, LRN MIN 3

FMS ACTIVE FPLN APP WPT, CRS DIST, ALT constraints, final APP angle

2NM before FAF Check APP annunciation

Non-Precision APP General Use **FMS overlay** 

RNAV GPS only: No overlay required

Required VIS DH x 6 = VIS [m] required to see RWY

**Required V/S** 5 x G/S = V/S [FPM] for 3° descent, max 1500FPM

VDP DH / 300ft = Dist [NM] for 3° descent Timed VDP DH / 10 = time [sec] from VDP to RWY

Deduct from given time from FAF to RWY

Circuits 400ft SPD 180, CLB Thrust, F0

1500ft Start turn, After T/O CL

Begin downwind F9, APP Briefing (T/G / Full Stop), Config

ABM THR TC, Gear down, F22, SPD 160

45sec Start turn, descent, SPD 140 (or: 3 x ALT / 100 = time [sec])

T/G Instructor: F9, Pitch Trim 8, "Go"

Steep APP GS of **4.5° or more** (Legacy: max. **5.5°**)

Max TWND 5kts

Stabilized APP SPD (-0/+20), flight path, sink rate (max 1000FPM exc. steep

APP), thrust stabilized

In VMC 500ft/AFE In IMC 1000ft/AFE

Exceeding v<sub>REF</sub> 10% increase in v<sub>REF</sub>: 20% increase in LDG distance

**High SPD APP** 

Mind: Not stabilized at 500ft (F45)

Final **F9**, **240**KIAS

1500ft TL idle, gear down (mind "GEAR" warning at 1200ft)

200KIAS F22

145KIAS F45, set 62% N1

RTF Phraseology

**HDG** 

SPD

Readback QNH and RWY

Acknowledge "[Roger], C/S"

"Wilco" only to confirm a reporting instruction All headings should be expressed in single digits All speeds should be expressed in single digits

ALT Specify ".. FEET" and "FLIGHT LEVEL ..."

10'000ft can be expressed as "one zero thousand feet"

FL can be expressed in hundreds

Request FL360" (not: "any chance" / "is available")

Yes Affirm No Negative

Clearance "C/S, information hotel, stand E43, request clearance to..."

Cleared The word "cleared" shall only be used in connection with an ATC clearance

at the gate, a T/O, an APP or a LDG clearance, but not for crossing or L/U

"RWY 28 cleared for T/O"

Conditional "BEHIND landing traffic, line-up RWY 28 and wait BEHIND"

H/O Only repeat the frequency, not the station for the hand-over

#### ABNORMAL PROCEDURES

Always Check CBs first, reset if at all after 3min cooling period

**Never reset CBs** of fuel pumps / quantity indication systems

MW Requires immediate crew actionMC Requires immediate crew awareness

Worksplit PM Acquisition: "MC/MW, ..."

PF "Cancel warning/caution"

Fly, navigate, ATC

"Check thrust, check performance"

"BHI", PM: "BHI completed"

"Abnormal CL"

Analyse, "Worksplit: I fly, my ATC, your CL. Check CBs."

(e.g. request "delaying actions")

< 400ft/AGL "Check thrust, check performance" (gear, flaps, spoilers)

(only MC/MW cancel and flight controls disconnect if stuck/trim runaway)

≥ 400ft/AGL BHI, Worksplit (no BHI <400ft/AGL or after 4NM final)

(non-major EICAS MSG are inhibited v<sub>1</sub>-15 .. 400ft)

ACL/ECL only if above 1500ft/AGL,

if on APP: G/A if below, except blocked controls / trim runaway

Wording PM: "TL confirm", PF: "L/R TL confirmed" etc.

(hand on respective control to have it confirmed, don't make suggestion)

ECL: Read, then action: "Pumps off, off"
Status reports after checklist work

**QRH** Smoke Baggage smoke, lavatory smoke;

smoke evacuation, smoke/fire/fumes (non-annunciated)

Non-annunciated No EICAS annunciation:

(all items are as well listed in the TOCs of the system-specific chapters) aileron runaway, APU overtemperature, ditching, dual engine failure, emergency descent, emergency evacuation, engine fire / severe damage

or separation, engine oil low pressure, forced landing, fuel leak, inadvertent spoiler open, jammed aileron, jammed elevator, jammed

rudder, pitch trim inoperative, pitch trim runaway, rapid cabin

depressurization, roll trim runaway, smoke evacuation, smoke/fire/fumes; abnormal engine start, abnormal landing gear extension, ADS-B out fail or degraded, aileron artificial feel inoperative, approach warning, asymmetric

rudder operation, cabin depressurization, cabin rate abnormal fluctuations, CAS message miscomparison, CDU data bus fail FMS annunciation, cracked windshield, display failure, emergency/parking brake handle disagree, engine abnormal vibration, engine airstart, engine control failure, engine failure/shutdown, engine high oil pressure, engine high oil temperature, engine low oil level, engine oil low pressure, engine

overtemperature, engine tailpipe fire, erroneous stall protection

actuation, gear lever cannot move up after takeoff, gust lock failure, IC bus failure, IC failure, impaired or cracked windshield, IRS/MSU failure annunciation, loss of engine indications, loss of pressurization indication, main door blocked, NAV/flight instruments failure, one engine inoperative approach and landing, overweight landing, oxygen leakage, partial or gear up landing, pressurization automatic system failure, radio altimeter fail, rudder artificial feel inoperative, rudder runaway, single engine bleed operation in icing conditions, steering system inoperative, stiffened elevator, structural damage, transponder fail, uncommanded aileron

disconnection, uncommanded elevator disconnection, uncommanded swerving on ground, unreliable airspeed, volcanic ash, yaw trim runaway

Message Index Warning - Caution - Advisory

- 1 Air conditioning, pneumatics & pressurization
- 2 Autopilot, flight instruments & navigation
- 3 Auxiliary power unit
- 4 Doors
- 5 Electrical & lighting
- 6 Engine
- 7 Fire protection
- 8 Flight controls
- 9 Fuel
- 10 Hydraulics
- 11 Ice & rain protection12 Landing gear & brakes
- 13 Oxygen
- 14 Warning system

Performance Wind, pitch trim, flap speeds, unreliable airspeed, T/O / APP / reference /

holding speeds, drift-down tables, LDG distances

Appendix Emergency evacuation

### **Pilot Incapacitation**

SOPM 3-05-10 11f

- = Failure to respond to a **second request**, or e.g. impairment by gastrointestinal illness or laser strikes. Is always an **emergency**
- 1. Fly
- 2. Restrain (assisted by cabin crew)
- 3. ATC: "Mayday x 3, pilot incapacitation"
- 4. Cabin crew to assist in CL reading
- 5. APP briefing (verbal), consider two-loop briefing with ATC With increasing stress level, hearing/attentiveness is impaired
- → Start a normal dialogue, touch other pilot

# T/O Abortion Beyond 80kts

SOPM 3-15-05 1ff

High energy, only abort with **ENG failure**, **fire**, **unflyable condition** 

(flap retraction, spoilers extension) or pilot incapacitation

Do not vacate RWY, except on high speed TWY Try to turn A/C into WND. Set parking brake PM: Watch spoilers, "TWR, ... aborted T/O

RWY ... request fire brigade"

CMD: "Cabin crew and PAX, keep your seats"

"GO minded" Cabin call Short RWY, low VIS Always abort T/O

# **Engine Failure**

SOPM 3-15-10

1. Maintain wings LVL with ailerons,

2. add rudder gently until ailerons neutral,

3. trim (remember 3sec trim cutout), use ISIS

Add 10% N1, pitch remains same

**F22 for OEI LDG** 

Always start APU, always start XFEED

**Neutralize trim before LDG** 

PF Handles TL

PM Handles Start/Stop selectors

After v<sub>1</sub> Pilots tend to pull yoke. Make sure that elevator remains down At 14° ANU Pitch down to **10° ANU** 

CL After bird strike, vibrations, ...: "ENG Severe Damage CL"

BHI only for fire, severe damage, separation

bill only for the, severe daily

ENG fail **on final** Co **Dual ENG out** ~1

Consider continuation and retract to F22, add 10kts SPD increment

~1200FPM ↓. Check HYD page if pumps on

Use F22/F45 for G/S adjustments

APU start limit: FL300

**COMM Failure** VMC Squawk 7600, maintain VMC, land asap

IMC Squawk 7600, maintain assigned SPD/LVL for **7min**, then resume FLP

**LDG Gear Malfunctions** During gear cycle: Consider leaving gear ↓ if down and locked; no retract

**Pitch Trim Runaway** Declare EMG, request ALT band and traffic separation

Avoid over-use of trim, press DISC button (overheating)

Use reduced flap setting for LDG, land w/o flare

Try not to change configuration

Both hydraulic Systems inoperative Use half bank, use asymmetric thrust, use rudder

Final APP: Copilot is "verbal autothrottle" Braking: Use parking brake smoothly; do not taxi to stand (request push-back)

TCAS TA PF Look out; hands on yoke

SOPM 3-05-10 3ff PM All external lights on, FSTN BELTS on

RA PF **A/P off**, set thrust. Call out position of intruder

If in a turn: Wings LVL

PM "TCAS RA" to ATC, when "Clear of conflict": "resuming cleared FL/ALT ..."

File report

Unreliable Airspeed PF Disengage A/P, switch off FD, do not use SPD brakes

SOPM 3-25 17, QRH NAP-36 Refer to Pitch-Thrust values. Consider GPS GND SPD and ALT

Annoying high SPD aural warning (instead of pulling AWU CBs):

Consider pulling ADC CB and use ADC reversion

**Turbulences** Pitch and roll A/P modes (disengage actual modes)

SOPM 2-80 1, 3-25 5f During climb: Maintain thrust, climb faster

Windshear Recovery / EGPWS Any "G/S" or "W/S" callout: G/A

SOPM 2-83 1, 3-15-05 10f, 3-40 11f TL max, G/A button, wings LVL, pitch up 20° or PLI

(remain between FD [stable] and PLI [nervous]) **Do not change config** (only once terrain cleared)

(reasons: Safer with LDG gear down when touching GND;

flaps retraction could lead to a stall)

PM monitors V/S and calls out if A/C is descending

In W/S mode: No ASEL will be armed

MC "Positive" W/S. Pilot's decision to continue or to G/A

MW "Negative" W/S; downdrafts

**Upset Recovery** First **Unload the wings** (for aileron effectiveness) (even with AND)

SOPM 3-25 18f ANU First adjust pitch, then wings LVL

If pitch is too high: Bank to 45..60° until pitch is lower

AND First wings LVL, throttle idle, adjust pitch
High SPD buffeting Thrust idle. Do not use speed brakes
Dutch Roll Use YD. Use ailerons. Do not use rudders

Stall Recovery Nose down, wings LVL, TL max

SOPM 3-25 20 No trimming below top of white speed arc (1.23v<sub>s</sub>)

Approaching  $v_{MCA}$  Reduce thrust, lower nose, increase thrust

**Driftdown** after ENG failure  $v_{FS} \approx v_{DD}$ . NAV reception is not guaranteed

SOPM 3-25 6ff ALT hold, max cont thrust, at v<sub>DD</sub> engage SPD

**EMG Descent** after rapid depr **BHI**. Fly 5..10NM parallel (**turn 30° off to leave AWY**)

SOPM 3-25 13ff Inform ATC, ASEL to FL100 / MEA. Initiate descent with TCS

Squawk 7700, turn on exterior lights "Attention crew, EMG descent" ALT callouts every 10'000ft

4000ft before target FL: Add thrust to decrease rate

At target FL: Retract gear (v<sub>LOR</sub> 200KIAS)
"Attention crew, we have reached safe ALT"

PACK fail Immediately EMG descent Press problems Immediately stop climb

Decompression - Slow >1min Whistling sound, may feel ear problems

- Rapid Explosive noise, fog, flying objects,

- Explosive <1sec dizziness, pain

TUC FL300 **1min** 

FL350 **30sec** FL400 **15sec** 

Overweight LDG ROD max 300FPM

SOPM 3-40 17f

**Ditching** Refer to QRH (non-annunciated). Squawk 7700, cabin signs on, ELT on

SOPM 3-40 21ff PACKs / BLEEDs out, max available flaps, gear up, reduce onboard fuel

Land parallel to waves

Fire / Smoke On GND In case of any fire, even if extinguished: EMG EVACUATION

SOPM 3-10 18f On final Continue, land, EMG EVACUATION

**Smoke** in cabin Always put on mask (even if not visible in cockpit)

**EMG Evacuation** Switch off ENG first

SOPM 3-10 20ff "Crew at station" / "EMG evacuation" not via ICU but via PA

Rapid deboarding Using stairways. SOPM 3-05-017

#### **EXPANDED CHECKLIST**

**INTERNAL SAFETY INSPECTION** Every crew's FFD on a particular A/C

Performed by RSP according CL

CBs Also behind seats

Electrical All ON/AUTO except GPU, BATTs, ESS PWR, AVIONICS

A/C RECIRC/GASPER in, PACKs/BLEEDs out (closed)

EMG/PKG brake Push pedals while applying/releasing to avoid fluid transfer

ALTN gear ext NORMAL

**POWER UP** Every crew's FFD on a particular A/C or after SHUTDOWN

Performed by RSP according CL

Electrical BATTs AUTO, "Aural unit ok"

Min temp -20°C. Replace BATT if <19V BATT Voltage for APU start: 23.5V

If recharching, BATT 1 off before APU start, AUTO after 3min

Min recharching time 30min

GPU 26..29V

Fire detection 2x pushed out.

TEST for ≥2sec: 3 MW, 2 MC, BAGG COMP FAN OFF (to repeat: wait ≥6sec)

APU Do not start APU before 30sec after energizing airplane (IRS)

Do not start APU while refueling

Fuel pump 2. Wait 3sec on ON. TC (3min for APU bleed)

**SHED BUS OVRD** (for galley power)

Avionics master Release BACKUP BATT momentarily, check ISIS

 $\rightarrow$  **IRS**: To NAV asap

**BEFORE START** Performed by LSP/RSP according areas of responsibility

OVHD EMER LT ON, then ARM

PB LT TEST

FIRE panel 2x pushed out APU FUEL SHUTOFF Pushed out

POWERPLANT Store T/O data (local temperature)

FLIGHT CONTROLS 4x pushed in

HYDRAULIC SHUTOFFs pushed out
Pumps AUTO, then OFF

Check 2900±200psi and fluid level

(do not test if on BATT only)
PASS SIGNS FSTN BELTS on after refueling

ICE PROTECTION All in/AUTO, except W/S as req (defog)

A/C As req, APU BLEED on if available

Oxy masks Oxygen mask, regulators, mic (MASK/BOOM),

**1100**/1500psi (crew), 1150psi (pax)

Glareshield WX RADAR TEST (WX on MFD), then STBY

A/P Release gust lock, AP, check AP/YD, DISC, set gust lock

Modes: ROL - TO, CPL to PF

Clock LSP Enter flight number, enter date according GMT

Instruments Flag free, set ASEL (cleared ALT - 100ft / MSA), x-check ALT, set NAV / CRS

/ HDG bug (ISIS: Airplane must not be moved 90sec after power-up)

MFD Select **WX**, **NAV**, **APT** 

SYS ENG OIL LEVEL Check

PF TCAS pagePM FUEL page

RMU TCAS Press TEST for **5**..7sec

XPDR Insert call sign

Control pedestal When IRS aligned Release gust lock, SPS TEST (ICE/SPS ADVANCED msg)

**Trims** Check 3sec protection **TBCH** Normal, copying RMU 2

Pressurization DEST A/P ELEV, DUMP/AUTO out, manual full down

**FMS** Check NAV DB expiry date

Load GPS POS. PF sets route PERF INIT: CRZ WINDS, ISA DEC,

INIT CRZ ALT = AT ALT

**M&B**: BOM, block fuel, cargo 0, #PAX

 $V_{AP}$ 

PF **PROG** page PM **FPL** page

 $V_1$ 

**RSP** "Before start CL complete down to the line"

V1 V2 VRΑP SPD bugs Bug  $v_{FS} (\approx v_{DD})$ 

> or  $v_2+10$  (noise)  $(v_{REF45} + 5)$

**Briefing** Any failure before v<sub>1</sub>, you call it out or point at it. LSP

 $V_R$ 

I decide whether to break, TL to idle, reverse.

When we stop, you inform the **ATC**. I decide on **evacuation**.

Beyond **80kts**: High speed T/O abortion only for

V٦

ENG failure, fire, pilot incapacitation or unflyable condition

ΡF After  $v_1$ , we fly SID, accelerate at ..., (A/P elevation + 3000ft; climb to MSA), power reductions, WX, terrain/MSA, noise abatement, low VIS, inoperative airplane components, RWY in use / condition, return ALTN A/P, NOTAM, ops procedures

RSP Pumps, red beacon, safety pins on board "Before start CL complete"

LSP "Starting ENG 2 (1)", RUN for 2sec

LSP TC **START** Check 10sec N2↑, 12sec FF, oil pressure

RSP TC FF Check (5 - ) **10sec ITT**↑

LSP "Normal start", "Set F9, Flight Ctrl Chk, after start CL"

**AFTER START** RSP SHED BUS AUTO

> APU **OFF**

**FADEC** RESET/ALTN 650: Confirm ALTN

Check N1 target remains within ±0.2%

HYDRAULIC ELEC HYD PUMPS AUTO

ICE DET OVRD **ENG** (icing conditions only)

**ENG** bleed APU bleed X-bleed AUTO A/C ALT T/O (E) T/O-1 ENG bleed APU bleed X-bleed OPEN (E) T/O-1, ice **ENG** bleed APU bleed X-bleed AUTO

RSP "After start CL completed"

LSP "Left side clear"

RSP "Right side clear"

LSP Ailerons into wind. TAXI LT on, check brakes, check FD

> Single engine taxi: Use ENG1 (higher TLA available with gust lock set; steering is on HYD SYS 1)

Ice detection test: 83% N2, OVERRIDE to ALL, TEST to 1, then 2 (min 10sec/ max 15sec), check 4 inscriptions, BLD LOW TEMP MC

BEFORE T/O		RSP LSP MFD	Advise cabin crew, lights on, check brake temp, MFD 2xTCAS page, EICAS, TCAS/XPDR TA/RA, gust lock, T/O config During line-up: "Before T/O CL" STROBE LT on, RADAR on (4xSTAB), center HDG bug LDG LT on (with T/O clearance) WX and TERRAIN
т/О		PF PM PM PF	40% N1, brakes release, thrust set  "Check thrust" - PM: "Thrust checked"  "80kts" - PF: "Checked"  "v <sub>1</sub> , rotate, positive rate"  "Gear up", trim down to 14° ANU before 160 KIAS use TCS if SPD < v <sub>2</sub> +10  Fly v <sub>2</sub> +20 (noise abatement)
	Any failure Abortion	LSP LSP RSP LSP	"Reject" / "Go" Idle, reversers "60kts", to ATC: "Stopping" [, "Fire"] Decide on further proceeding, inform cabin "Attention crew, wait for instructions"
AFTER T/O	400ft 1000ft 1500ft 3000ft Trans ALT FL100 PM	PF PF PM PF PM PF PM PF PM PF PM PM PM	"Select NAV"  "Engage autopilot"  "Select CLB thrust"  Check packs  "CLB sequence"  v <sub>FS</sub> . At v <sub>FO</sub> (v <sub>2</sub> +15): FO, "Flaps 0"  "After T/O CL"  Do CL silently; APU as required, "After T/O CL completed"  "Transition ALT". ALT set and x-check mal lights, cabin signs
ENG Failure after v <sub>1</sub> (loss of thrust)	400ft 1000ft v <sub>F0</sub> (v <sub>2</sub> +15)	Any PF PF PF PF	"ENG failure"  "Check thrust" - PM: "Thrust checked"  Climb at v₂ (10° ANU) (use TCS)  Yaw trim until system automatically stops after 3sec (¾dot)  "Select HDG, bank, SPD v₂"  (full bank protection if ≥v₂+10)  In case of fire: "Check recall items"  "Select ALT hold, engage autopilot"  "FO" - PM: "FO, v <sub>FS</sub> " (SE best ROC clean)  "Select SPD v <sub>FS</sub> , continuous thrust, bank off, recall items, applicable abnormal CL, after T/O CL"
Climb		PF	Max 240kts / 300kts (above FL100) Reduce ROC (≤1500FPM) if cabin Δp reaches 8.1psi
Cruise		PF	CRZ thrust when reaching 300kts / M0.7

**DESCENT** 

PF FLC mode. Maintain 310kts with TL. FL110: Idle

PM Windshield heating on

Briefing PF NAV setting, charts, SPD bugs, FMS, fuel

(inoperative airplane components, WX, fuel/delays, RWY condition,

low VIS, terrain/MSA, descent profile, MAP, taxi in)

SPD bugs

AEO V1

 $V_{FS}$ 

 VR
 =
 V2

V2 V<sub>APPCLB</sub> AP =

Bug V<sub>APP</sub>

 $(\approx v_{DD})$ 

 $v_{APP} = v_{REF} + \frac{1}{2}HWND + Gust\Delta$ 

 $\mathbf{V}_{\mathsf{REF}}$ 

SPD increment:

5 .. 15kts

F22

F45

5 .. 20kts 0 .. 15kts

Ice/OEI

(HWND ≤ 10kts incl)

*OEI: F22,*  $v_{REF} = v_{REF45} + 10$ 

PM Set LDG data, pressurization

PF "Descent CL"

FL100 PM "10'000" - PF: "10'000 checked"

PM External lights on, cabin signs on

"Attention crew, prepare for LDG"

APPROACH Trans LVL PM "Transition LVL". ALT set and x-check

PF "Approach CL"

Precision APP RA Set **RA DH to 0** (CAT I) / DH (CAT II/III)

Intercept HDG APR mode, "F9", 210KIAS

PM "LLZ alive", "G/S alive"

**1dot G/S** PF "LDG gear down, F22" FAF "Set G/A HDG and ALT"

"F45, before landing CL" (latest at 500ft/AGL)

TL 64% N1

1000ft PM "1000" - PF: "Checked"

CAT II/III: Check "CAT II" / "AIII" engaged

500ft PF "500" - PF: "Checked"

OM "OM check", ALT / MIN / G/A ALT, "OM check completed"

**100ft/MIN** PM "Approaching minimums", "Minimums"

PF "Landing / G/A"

Non-Precision APP Set **RA DH to 0** 

PM "CDI alive" - PF: "Checked"

**0.3NM** PF "LDG gear down, F22"

Select V/S 0, set ASEL to missed APP ALT / disarm ASEL

FAF PM "FAF"

PF V/S -700FPM (max 1500FPM),

(MDA = VDP = MAPt)

PM Call-out ALT at every NM

PF "Landing / G/A"

ASEL to G/A ALT as soon as visual

Circling APP Final LDG **gear down**, **F22** (as well for OEI)

MIN PF "Select **HDG** and **ALT hold**"

Break off: 45° for 30sec (protected area: 4.2NM; do not break off before)

Abm LDG thresh TC, 20sec

Base PF "F45, before LDG CL"

G/A Initial climbing turn towards landing RWY and overhead A/D

Intercept published MAP for APP RWY

Steep APP Fully configured before capturing glide

After F45 Push steep APP button, "Steep APP green" (inhibits EGPWS warnings)

 $\mathbf{v}_{\mathsf{APP}} = \mathbf{v}_{\mathsf{REF}}$ 

A/P off latest at 200ft/AGL (or earlier)

LCY Land within first 300m (lamps), G/A otherwise

G/A PF "G/A, F9" (if above v<sub>REF</sub>), <u>G/A button</u>, TL MAX, 10° ANU

PM "Positive rate", check thrust (silently)

PF "Gear up"

PM Select SPD v<sub>FS</sub> and advice ATC

PF "NAV SRC FMS, select NAV" / "Select HDG"

v<sub>FS</sub>-5 "CLB sequence", "After T/O CL"

OEI G/A Fly  $v_2$  ( =  $\mathbf{v}_{REF}$ ) /  $\mathbf{\underline{v}}_{APPCLB}$ 

1000ft: "v<sub>FS</sub>", "Select SPD, continuous thrust, half bank off"

v<sub>FS</sub>-5 "CLB sequence", "After T/O CL"

CAT II Prefer A/P off (late G/A rotation with A/P on)

**BEFORE LDG** OEI LDG Anticipate yaw with rudder

Autopilot and XFEED must be off

ENG failure on final: Retract to F22, re-brief speeds

A/P off Silent item; press TCS to cancel warning

Flare Increase pitch by 2°..3°

Do not apply brakes prior nose gear touchdown

F22: If RWY wet, do not flare, positive T/D, brake early

**60**kts Min reversers **30**kts Close reversers

AFTER LDG Vacating WX radar STBY

LSP "After landing sequence"

LDG and STROBE LIGHTS off

RSP APU, WINDSHIELDS, RADAR stby, XPDR ATC,

F0, TRIM 7, gust lock

**SHUTDOWN** Performed by LSP/RSP according areas of responsibility

LSP TAXI LIGHT off

PRK brake: Check brake temp

If amber: Chocks, release PRK brake soon ENG BLEEDs close prior engine stop ENG min 1min idle before shutdown

RED BCN off, FSTN BELTS off

APU bleed and packs on while APU shutdown

APU master off when **below 5%** 

**LEAVING THE AIRPLANE**Performed by LSP/RSP according areas of responsibility

IRS Off

A/C All out except RECIRC/GASPER

### **RECALL ITEMS**

Baggage Smoke Legacy BAGG ACCESS OPN MC Not displayed on EICAS

Fire Extg Bagg Button Push in

Smoke / Fire / Fumes, Crew oxygen masks Don, 100% (center pos)

Smoke Evacuation Smoke goggles Don

Crew communication Establish, also with ATC

Legacy Recirculation fan Push out

Aileron / Rudder Trim Runaway Quick **DISC button** Press and hold

AILERON / RUDDER SHUTOFF 1+2 Push out

Control attitude manually with control wheels and rudder

Legacy: Airplane Overspeed Airspeed  $Max v_{MO}/M_{MO}$ 

Emergency Descent Cabin Crew "Attention crew, EMG descent"

**FSTN Belts** On Thrust Levers **Idle** 

Speed Brakes

A/S

Down, check

MAX 250KIAS (v<sub>LOE</sub>)

Down, check

Descent

Initiate

**Descent** Initiate Legacy Transponder 7700

ALT MEA of 10'000ft if higher

"Attention crew, we've reached safe ALT"

Emergency Evacuation LSP Parking Brake Apply

RSP (3) Top OVHD row Fire Extinguishing Handles Pull

APU Fuel Shutoff Valve Push

ENG/APU Fire Ext **Bottles Disch** (if req)

(2) Med OVHD row Fuel **Pumps** Pwr 1 and 2 Off Hydr Elec **Pumps** 1 and 2 Off

(1) Bottom OVHD row EMERG LT ON

(1) Cabin **Depressurize** 

LSP Evacuation "EMG, open seat belt, evac"

Jammed Aileron / Elevator Aileron / elevator **DISC** handle Press and pull

Pitch Trim Runaway Quick **DISC button** Press and hold

Rapid Cabin **Depressurization** Crew oxygen **masks** Don, 100% (center pos)

Crew communication Establish, also with ATC

Press

Abnormal ENG Start To abort Associated TL IDLE

START/STOP selector STOP

Erroneous Stall Protection Actuation Quick DISC button

Stall Protection Cutout 1+2 Push out Quick DISC button Release

APU Fire APU fuel SOV Push in

APU **MASTER** OFF, (**TC**)

Battery Overtemperature Affected battery OFF

ELEC ESS XFR FAIL MW ESSENTIAL POWER Push in

ATTCS Failure Thrust levers Max

**Dual Engine Failure** Oxygen masks As required

Fuel Pump Power Tank 1+2 On Fuel Pump Sel 1+2 A or B

APU START (max FL300)

A/S for windmilling Above 10'000ft MIN 250KIAS

Below 10'000ft 220..250KIAS

**ENG Fire, severe Damage, Separation**Associated TL **IDLE** 

(no BHI for ENG failure) START/STOP selector STOP (LSP) (e.g. after bird strike, vibrations, ...) Fire ext handle Pull (do not rotate) (RSP)

Legacy 600: Fuel Fus Tk XFER OFF Legacy 650: Fuel XFER master knob OFF

Fuel XFER OVRD button Pushed in (off)

Inadvertent Spoiler Open SPEED BRAKE CLOSE

Steering System inoperative / Steering handwheel Do not use uncommanded Swerving on GND Steering disengage button Press

Use differential brakes / rudder

Legacy: Stall Protection inoperative Affected Stall Protection Cutout Push out

Stick Pusher Failure Control column Toward neutral

### 3. ABBREVIATIONS

A/S Airspeed

ACOC Air Cooled Oil Cooler ADC Air Data Computer **ADS** Air Data System **AFE** Above Field Elevation **AFM** Airplane Flight Manual Above Ground Level AGL AND Attitude Nose Down ANU Attitude Nose Up

AOM Airplane Operations Manual

APP Approach

APU Auxiliary Power Unit
ASD Accelerate-Stop Distance
ATS Air Turbine Starter
AWU Aural Warning Unit
BCU Brake Control Unit

BHI By-Heart Item (Memory Item)

BIT Built-In Test
BTC Bus Tie Contactor

C/S Callsign

CAS Calibrated Airspeed CB Circuit Breaker

CMC Central Maintenance Computer
CPAM Cabin Pressure Acquisition Module

CRS Course

CVG Compressor Variable Geometry

DA Decision Altitude
DAP Digital Audio Panel
DAU Data Acquisition Unit

DB Database

DMA Daily Meal Allowance

DU Display Unit

EDL Electrical Distribution Logic

EGPWS Enhanced Ground Proximity Warning System
EICAS Engine Indication and Crew Alerting System

ELT Emergency Locator Transmitter

ESU Electronic Sequence Unit

FADEC Full Authority Digital Engine Control

FCOC Fuel Cooled Oil Cooler

FD Flight Director

FDC Flight Data Computer
FFD First Flight of the Day
FLC Flight Level Change
FLP Filed Flight Plan

FMS Flight Management System

FPM Feet Per Minute

FPMU Fuel Pump and Metering Unit

G/A Go-Around

GCU Generator Control Unit GMT Greenwich Mean Time GPU Ground Power Unit

HGS Head-up Guidance System

HIL Hold Item List

ICU Integrated Communication Unit ICU Intercommunication Control Unit

INU Integrated Navigation Unit

L/U Line-Up

ISIS

LPU Low Pressure Unit LSP Left Seat Pilot

LVP Low Visibility Procedures LVTO Low Visibility Take-Off

MC Master Caution

MCDU Multifunction Control Display Unit (FMS)

**Integrated Standby Instrument System** 

MDA Minimum Descent Altitude
MFD Multi Function Display
MW Master Warning
NAV Navigation

NPA Non-Precision Approach
OEI One Engine Inoperative

OVHD Overhead PAX Passenger

PBE Protective Breathing Equipment
PBN Performance Based Navigation

PF Pilot Flying

PFD Primary Flight Display
PLI Pitch Limit Indicator
PM Pilot Monitoring

PMA Permanent Magnet Alternator

POB Persons On Board

QRH Quick Reference Handbook

RA Radio Altimeter RA Resolution Advisory

RAIM Receiver Autonomous Integrity Monitor

RMU Radio Management Unit

RNP Required Navigation Performance

RSP Right Seat Pilot
RTF Radiotelephony
SCV Starter Control Valve

SOPM Standard Operating Procedures Manual

SOV Shut-Off Valve

SPC Stall Protection Computer
SPS Stall Protection System

TA Traffic Advisory

TBCH Tuning Backup Control Head
TCAS Traffic Collision Avoidance System

TCS Touch Control Steering
TOC Table Of Contents

TUC Time of Useful Consciousness

UFN Until Further Notice

ULB Underwater Locator Beacon

V/S Vertical Speed W/S Windshear

WED Water Equivalent Depth WOW Weight On Wheels

WPT Waypoint XPDR Transponder